



IECEx Certificate of Conformity

INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres

for rules and details of the IECEx Scheme visit www.iecex.com

Certificate No.: IECEx FTZU 14.0005U Issue No: 1 Certificate history:
Status: **Current** Page 1 of 6 Issue No. 1 (2014-06-30)
Date of Issue: **2014-06-30** Issue No. 0 (2014-02-26)

Applicant: **RIBCO S.r.l.**
Via dei Mille, 12
20061 Carugate - MI
Italy

Electrical Apparatus: **Empty enclosures types R...; RI...; RJ...; RO...; ROI...; ROJ...; SRI...;
SROI; EMH90***

Optional accessory:

Type of Protection: **Flameproof enclosure "d", Dust ignition protection "t"**

Marking:
Ex d IIC Gb
Ex tb IIIC Db
Ex d I Mb (stainless steel or brass variant only)

*Approved for issue on behalf of the IECEx
Certification Body:*

Dipl.Ing. Lukáš Martinák

Position:

Head of Certification Body

*Signature:
(for printed version)*

Date:

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting the [Official IECEx Website](http://www.iecex.com).

Certificate issued by:

**Fyzikálně technický zkušební ústav
(Physical -Technical Testing Institute)
Pikartská 7
71607 Ostrava - Radvanice
Czech Republic**





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Manufacturer: **RIBCO S.r.l.**
Via dei Mille, 12
20061 Carugate - MI
Italy

Additional Manufacturing
location(s):

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

STANDARDS:

The electrical apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

IEC 60079-0 : 2011 Explosive atmospheres - Part 0: General requirements
Edition:6.0

IEC 60079-1 : 2007-04 Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"
Edition:6

IEC 60079-31 : 2008 Explosive atmospheres – Part 31: Equipment dust ignition protection by enclosure "t"
Edition:1

*This Certificate **does not** indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.*

TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in

Test Report:

[CZ/FTZU/ExTR14.0005/00](#) [CZ/FTZU/ExTR14.0005/01](#)

Quality Assessment Report:

[IT/CES/QAR11.0001/02](#)



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Schedule

EQUIPMENT:

Equipment and systems covered by this certificate are as follows:

The product is Ex component.

The empty enclosures types R..., RO..., RI..., RJ..., ROI..., ROJ..., SRI..., SROI... are aluminium, brass or stainless steel enclosures with threaded cover with or without sight glass. Enclosure can be alternatively prolonged by threaded extension. Extension and cover are locked by screws with hex socket and are sealed with o-rings. Enclosure is equipped with 1 to 5 NPT or Metric threaded holes.

The object of this issue No. 1 is as follow:

Extension of empty type series enclosure by aluminium enclosure with threaded cover with sight glass type EMH90*. Enclosure is equipped with one Metric M25x1,5 (type EMH90M) threaded entry or with one 3/4" NPT threaded entry (type EMH90N).

Construction and technical parameters of enclosures types R...; RI...; RJ...; RO...; ROI...; ROJ...; SRI...;SROI remain unchanged.

Technical specification:

Degree of protection: IP66

Service temperature: -40°C ÷ 110°C with EPDM O-ring

-50°C ÷ 160°C with Silicone O-ring

Routine overpressure tests are not required for types R..., RI..., RJ... , for RO...; ROI...; ROJ...; SRI...;SROI types is required 20 bar test, for type EMH90* is required 13 bar routine overpressure test .

CONDITIONS OF CERTIFICATION: NO



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EQUIPMENT (continued):

Type designation:

(a) (b) (c) (d)

(a) – Type:

R* Aluminium enclosure without sight glass

R*I stainless steel enclosure without sight glass;

R*J brass enclosure without sight glass

RO* Aluminium enclosure with sight glass

RO*I stainless steel enclosure with sight glass;

RO*J brass enclosure with sight glass

SR*I stainless steel enclosure without sight glass, with soldered threaded hole

SRO*I stainless steel enclosure with sight glass, with soldered threaded hole

* Number and position of threaded holes – A; B; C; L; D;M;T;W;X;XA

(b) – Dimension of cable entries

1 – 1/2" NPT 20 – M20x1.5

2 – 3/4" NPT 25 – M25x1.5

3 – 1" NPT 32 – M32x1.5

4 – 1.1/4" NPT 40 – M40x1.5

5 – 1.1/2" NPT 50 – M50x1.5

6 – 2" NPT 63 – M63x1.5

K – Mixed

(c) Size of the enclosure – 4; 6; 6A; 7; 8; 9

(d) – Internal height of enclosure.

EMH90M one metric M25 x 1,5 threaded entry

EMH90N one 3/4" NPT threaded entry



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DETAILS OF CERTIFICATE CHANGES (for issues 1 and above):

Extension of type series by enclosures type EMH90*. Construction and technical parameters of enclosures types R...; RI...; RJ...; RO...; ROI...; ROJ...; SRI...;SROI remain unchanged.



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Additional information:

Schedule of limitations:

- 1) Maximum numbers of holes, their size and position are given in manual No. IS-CROI-00, IS-CRO-00 and IS-CEMH-00.
- 2) A circuit breakers or contactors containing oil filling and apparatus producing turbulences are not allowed to be installed inside of the enclosure.
- 3) The empty enclosure can be used for electrical equipment designed for ambient temperature not exceed range from $-40^{\circ}\text{C} + 85^{\circ}\text{C}$ (with EPDM O-ring) and $-50^{\circ}\text{C} + 85^{\circ}\text{C}$ (with silicone O-ring).
- 4) Apparatus installed inside of enclosure can has any lay-out, which ensures, that in any cross-section area will be at leas 40% of area free.
- 5) Service temperature range for sight glass is from -50°C to $+160^{\circ}\text{C}$. Service temperature for EPDM o-ring is from -40°C to $+110^{\circ}\text{C}$ and service temperature for Silicone O-ring is from -50°C to $+160^{\circ}\text{C}$.
- 6) Appropriate certify cable glands for direct entry has to be used.
- 7) Mechanical resistance for types RJ..., ROJ... matches to low risk of mechanical danger, for component group I.
- 8) Component must be installed to avoided a risk from propagating brush discharges.