



## SWITCHES for AUTOMATION and SAFETY

The original COELBO limit switches, certainly among the first ever designed to be used in environments with risk of explosion, allow to extend also to classified areas all forms of machine automation (and/or process) in total safety complying with the ATEX Directive.

Our limit switches are normally used as detectors of the relative position of moving parts, between them coordinated (eg: by automation systems such as smart wired logic, dedicated microprocessors and PLC) or as elements associated with automatic devices for protection and safety for operators and machinery (e.g. alarm and shut-down intrusion, penetration,

collision, presence systems, etc.).

To cover all possible needs have developed two different types of limit switches characterized by two distinct technologies: one purely mechanical and the other more properly magnetic; in the first case the movement of the limit switch, or of another element in relative motion, moves a piston or lever to produce the subsequent actuation of an electrical circuit (associated with its own automation or alarm/safety system on which the limit switch is installed) contained within the same explosionproof enclosure.

The other technology, the magnetic one, takes advantage

of the effects produced by the interference of a stranger metal item in a normally stable magnetic circuit. It is evident that the "proximity" - with no contact or mechanical action - of such foreign items to alter the magnetic field of the sensor and thus providing the actuation of an electric circuit in turn associated to the automation or alarm/security system.

These products are usually available from stock. Although designed for a virtually unlimited duration, to guarantee the operational safety and certified compatibility, purchasing any spare parts directly from COELBO is recommended.

### POSITION SWITCHES



Series

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### POSITION SWITCHES



PS

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### LIMIT SWITCHES



FCL

D26

### MAGNETIC PROXIMITY SWITCHES



IM

D29

NOTES:

D

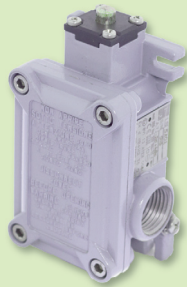
# POSITION SWITCHES

series  
LS

Protection	Gas	Zone	1-2	II2G	Ex db IIB+H <sub>2</sub> T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66
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Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
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Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0084
	IEC 60079-0 • IEC 60079-1 IEC 60079-31 IECEx EPS 13.0034

- Ideal for use in dangerous process in hazardous environments: simple and rugged construction, compact size with the possibility of entry and branching on the three sides of the enclosure.
- Complete with two plugs for closing unused entries.
- Wide range of actuators in metal or in self-extinguishing glass-fiber-reinforced polymer (GFRP).
- Wide variety of options for adaptation and assembly.
- Internal operating rod in Stainless Steel AISI 303 on OT 58 UNI 5705/65 brass bushing.
- External screws in Stainless Steel except for actuators that may have components in tropicalized steel.

## Options

- Contact Units for currents and/or voltages beyond the standard.
- Cable entry with metric thread M20x1.5 (M).
- Rollers in Metal.
- Different diameters rollers.
- Actuators with some metal parts in Stainless Steel.

**Degree of pollution:** 3 conforming to IEC/EN 60947-5-1 Standards.

**Frequency of operations:** 20/min (\*) max

**Number of cycles:** 8÷10 millions


**Storage Temperature:** -40°C ÷ +85°C

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with  symbol shall be used.

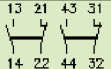
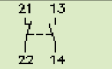
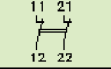
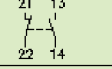
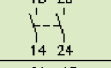
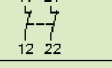
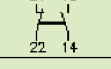
The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

## Contact Unit

Nominal current (active):	: 10 A
Insulating Voltage:	U <sub>i</sub> = 500 V <sub>ac</sub> / 600 V <sub>dc</sub>
Short Circuit Protection:	10 A Fuse
Minimum conductor section	: 1.5 mm <sup>2</sup>
Max Current Density:	: 5 A/mm <sup>2</sup>

	AC15 - A600				DC13 - Q600		
U <sub>e</sub> (V)	24	130	240	400	24	110	250
I <sub>e</sub> (A)	10	5.5	3	1.8	2.8	0.6	0.27


## Electrical Diagram

Type	Contact	Diagram	Operating	Type	Contact	Diagram	Operating
C2	1NO+1NC		Snap action	C6I	1NC+1NO		Non overlapping slow action
C3I	1NC+1NC		Simultaneous snap action	C7I	1NC+1NO		Overlapping slow action
C4I	1NO+1NO		Simultaneous slow action	C9I	2NC		Simultaneous slow action
C5I	1NC+1NO		Snap action				

**Contacts identification (by numbers)** in compliance with IEC/EN 60947-1 Standards

All types (except C2) allow different voltages at the contacts terminals.

For type C2 the contacts 13-14 and 21-22 are electrically separated from contacts 31-32 and 43-44.

**Positive opening of contacts**  (\*\*) for some models available in compliance with IEC/EN 60947-5-1 e CEI 17-45 - F. 1914 Standards.

## Swivel heads

All switches allow to rotate the head by 90° x 90° by unscrewing the four fixing screws (fig. 1).

## Adjustable levers

Position switches with roller lever have the lever adjustable by 10° x 10° (fig. 2). The positive movement transmission is always ensured by the particular geometric coupling between the lever and the shaft.

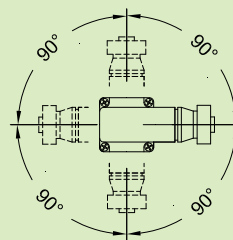


Fig. 1

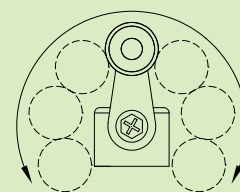
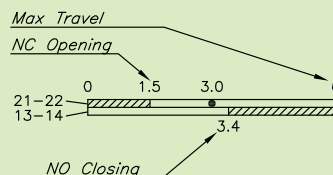
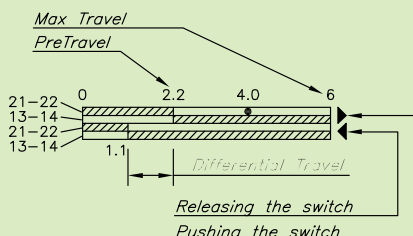


Fig. 2

## Stroke diagrams



Opened Contact  
Closed Contact  
Positive Opening

## Example: LS 5101M

Order coding

Type

**LS**

Contact Unit

**C51**

Actuator

**01**

Threading

**N = NPT (N)**  
**M = metric (M)**

## Series LS: AVAILABLE MODELS

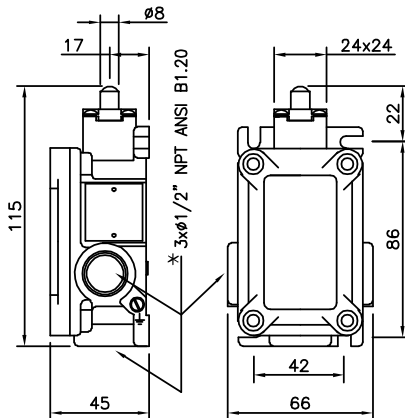
\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

A PERNO IN ACCIAIO  
With push button stainless steel

VELOCITA' MASSIMA:  
Max speed 0.5 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 15 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 30 N

LEGENDA  
Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing

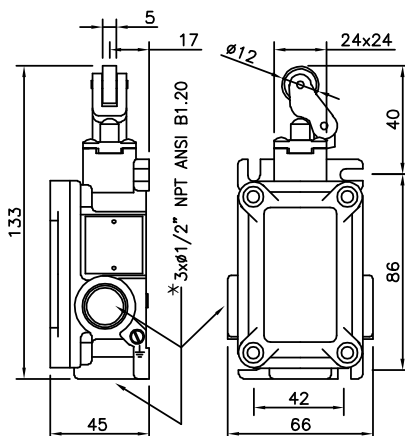


A LEVA SEMPLICE CON ROTELLA  
With simple roller lever

VELOCITA' MASSIMA:  
Max speed 1.0 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 7 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 24 N

LEGENDA  
Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C51 1NC+1NO	LS5101N	
C61 1NC+1NO	LS6101N	
C71 1NC+1NO	LS7101N	
C91 1NC+1NC	LS9101N	
C41 1NO+1NO	LS4101N	
C31 1NC+1NC	LS3101N	
C2 1NO+1NC 1NO+1NC	LS201N	
C51 1NC+1NO	LS5102N	
C61 1NC+1NO	LS6102N	
C71 1NC+1NO	LS7102N	
C91 1NC+1NC	LS9102N	
C41 1NO+1NO	LS4102N	
C31 1NC+1NC	LS3102N	
C2 1NO+1NC 1NO+1NC	LS202N	

\* IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262



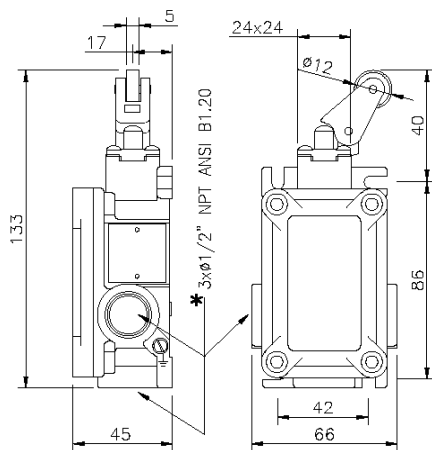
\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

## A LEVA ANGOLARE CON ROTELLA With angular roller lever

VELOCITA' MASSIMA:  
Max speed: 1.0 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 7 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 24 N

### LEGENDA Legenda

- APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing

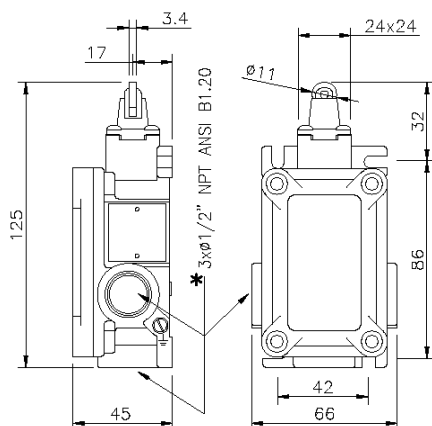


## A PERNO CON ROTELLA With push button roller

VELOCITA' MASSIMA:  
Max speed: 0.3 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 12 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 30 N

### LEGENDA Legenda

- APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing

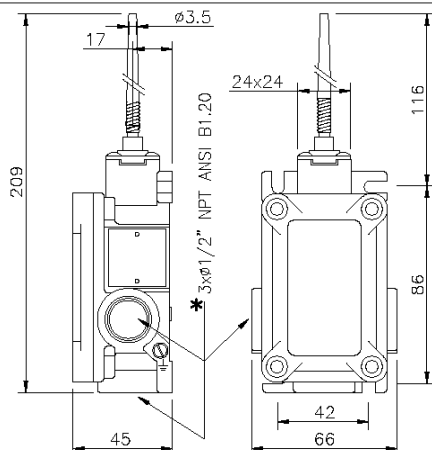


## AD ASTA CON MOLLA INOX With spring rod stainless steel

VELOCITA' MASSIMA:  
Max speed: 1.0 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.12 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: - Nm

### LEGENDA Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing

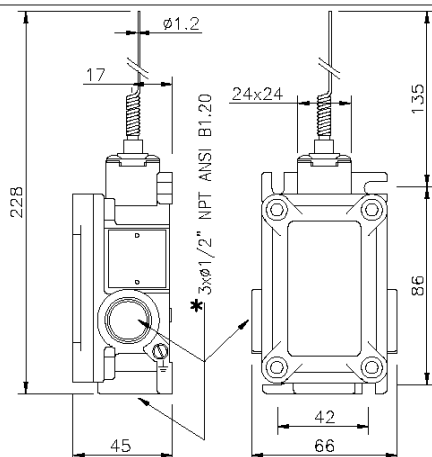


## A STELO CON MOLLA INOX With spring rod stainless steel

VELOCITA' MASSIMA:  
Max speed: 1.0 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.12 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: - Nm

### LEGENDA Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C5I 1NC+1NO	LS5105N	
C6I 1NC+1NO	LS6105N	
C7I 1NC+1NO	LS7105N	
C9I 1NC+1NC	LS9105N	
C4I 1NO+1NO	LS4105N	
C3I 1NC+1NC	LS3105N	
C2 1NO+1NC 1NO+1NC	LS205N	
C5I 1NC+1NO	LS5115N	
C6I 1NC+1NO	LS6115N	
C7I 1NC+1NO	LS7115N	
C9I 1NC+1NC	LS9115N	
C4I 1NO+1NO	LS4115N	
C3I 1NC+1NC	LS3115N	
C2 1NO+1NC 1NO+1NC	LS21N5N	
C5I 1NC+1NO	LS5120N	
C6I 1NC+1NO	LS6120N	
C7I 1NC+1NO	LS7120N	
C9I 1NC+1NC	LS9120N	
C4I 1NO+1NO	LS4120N	
C3I 1NC+1NC	LS3120N	
C2 1NO+1NC 1NO+1NC	LS220N	
C5I 1NC+1NO	LS5121N	
C6I 1NC+1NO	LS6121N	
C7I 1NC+1NO	LS7121N	
C9I 1NC+1NC	LS9121N	
C4I 1NO+1NO	LS4121N	
C3I 1NC+1NC	LS3121N	
C2 1NO+1NC 1NO+1NC	LS221N	

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

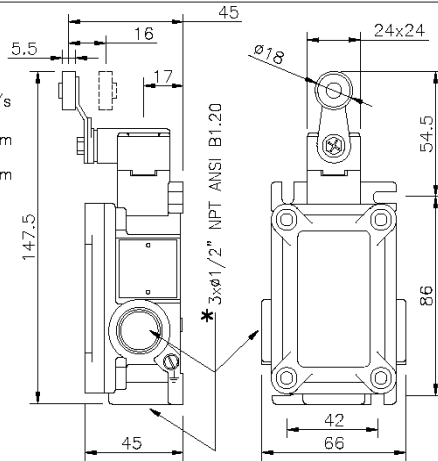
\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

## A LEVA CON ROTELLA With roller lever

VELOCITA' MASSIMA:  
Max speed: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.32 Nm

### LEGENDA Legenda

- ▶ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing

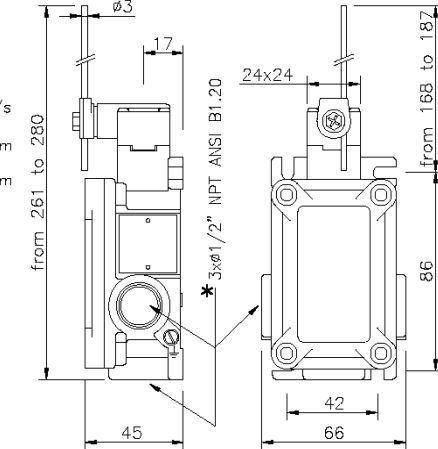


## A LEVA CON ASTA RIGIDA TONDA INOX With rigid round rod lever stainless steel

VELOCITA' MASSIMA:  
Max speed: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.32 Nm

### LEGENDA Legenda

- ▶ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing

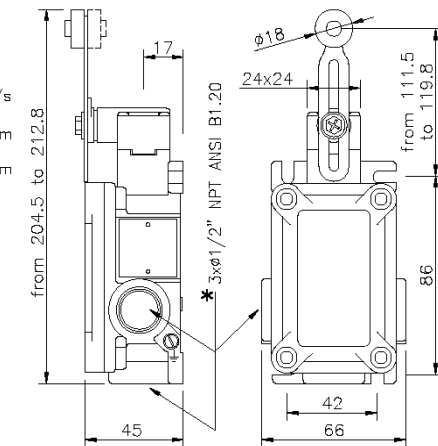


## A LEVA LUNGA CON ROTELLA With lengthened roller lever

VELOCITA' MASSIMA:  
Max speed: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.32 Nm

### LEGENDA Legenda

- ▶ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing

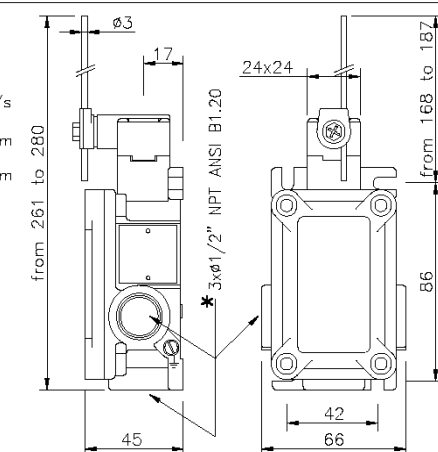


## A LEVA CON ASTA RIGIDA IN NYLON With rigid rod lever nylon

VELOCITA' MASSIMA:  
Max speed: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.32 Nm

### LEGENDA Legenda

- ▶ APERTURA POSITIVA  
Positive opening
- CORSA APERTURA POSITIVA  
Positive opening travel
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C5I 1NC+1NO	LS5130N	
C6I 1NC+1NO	LS6130N	
C7I 1NC+1NO	LS7130N	
C9I 1NC+1NC	LS9130N	
C4I 1NO+1NO	LS4130N	
C3I 1NC+1NC	LS3130N	
C2 1NO+1NC 1NO+1NC	LS230N	
C5I 1NC+1NO	LS5150N	
C6I 1NC+1NO	LS6150N	
C7I 1NC+1NO	LS7150N	
C9I 1NC+1NC	LS9150N	
C4I 1NO+1NO	LS4150N	
C3I 1NC+1NC	LS3150N	
C2 1NO+1NC 1NO+1NC	LS250N	
C5I 1NC+1NO	LS5155N	
C6I 1NC+1NO	LS6155N	
C7I 1NC+1NO	LS7155N	
C9I 1NC+1NC	LS9155N	
C4I 1NO+1NO	LS4155N	
C3I 1NC+1NC	LS3155N	
C2 1NO+1NC 1NO+1NC	LS255N	
C5I 1NC+1NO	LS5169N	
C6I 1NC+1NO	LS6169N	
C7I 1NC+1NO	LS7169N	
C9I 1NC+1NC	LS9169N	
C4I 1NO+1NO	LS4169N	
C3I 1NC+1NC	LS3169N	
C2 1NO+1NC 1NO+1NC	LS269N	

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

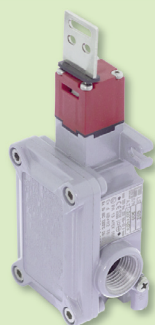
# KEY-LOCK SAFETY SWITCHES with POSITIVE OPENING

series  
**LS**

Protection	Gas	Zone	1-2	II2G	Ex db IIB+H <sub>2</sub> T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIC T85°C÷T100°C Db

Degree of Protection	IP66
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Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
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Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0084
	IEC 60079-0 • IEC 60079-1 IEC 60079-31 IECEx EPS 13.0034

- Ideal to control Gates, Protections, Carters and any moving mechanical parts.
- Stainless Steel operating key has to be fixed to the mobile part of the protection.
- When opening the protection the key is removed from the switch and a mechanism ensures the positive opening of the electric contact.
- Applicable to any type of protection (hinged, sliding or removable).
- For any other information pls. see pages D03 and D04.

## Options

- Contact Units for currents and/or voltages beyond the standard.
- Cable entry with metric thread M20x1.5 (M).
- Orthogonal key.
- Jointed Key.

Information on available contacts: see pages D03 and D04.

## Installation instructions

- The safety circuit shall be connected to the contact NC 21-22 when the key is inserted.
- The safety switches shall be assembled to the body of the machine, while the key-lock is fixed to the protection.
- The head may be positioned on any of the four sides of the switch just by removing the four fixing screws: This allows up to 8 different actuation directions.
- The head of model LS ...93, adjustable over 360°, may be positioned in any actuation direction.
- When the key is not inserted make sure that any dust and dirt do not obstruct its seat.**
- **Verify periodically the correct operation of the switch.**
- Fix the switch interposing a washer under fixing screws head.

## Application on fences


When the switch is used to protect parts of machines physically accessible to people, to prevent the door or gate may accidentally close when the operator is inside, a padlock may be used at the appropriate hole on the key. The arc of the padlock shall be of 6 mm diameter minimum.

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with  symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

## Order coding

Key-lock safety switch with positive opening  LS ..92N

Type	Contact Unit	Actuator	Threading
LS	..	92	N = NPT (N) M = metric (M)

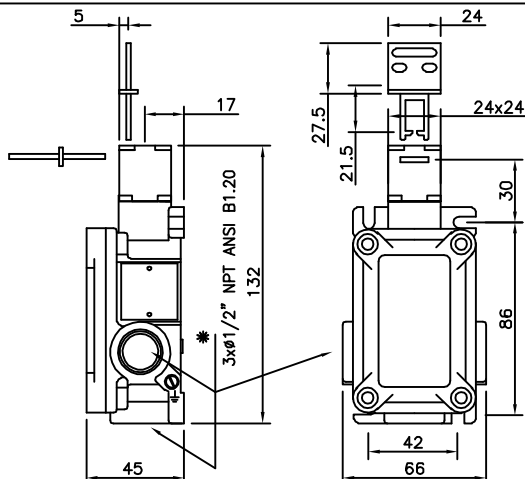
Key-lock safety switch with positive opening  with swivel head: LS ..93N

Type	Contact Unit	Actuator	Threading
LS	..	93	N = NPT (N) M = metric (M)

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

UNITA' DI CONTATTO Contact blocks N° CATALOGO Catalogue n° DIAGRAMMI CORSE Travel diagrams

A CHIAVE  
With key



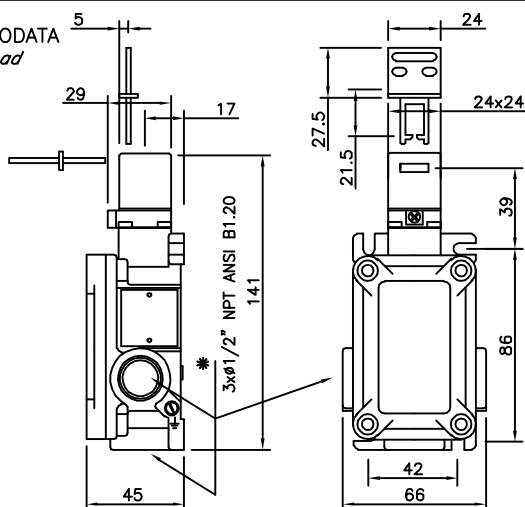
A RICHIESTA CON CHIAVE SNODATA  
On request with jointed key

LEGENDA  
Legenda

➔ APERTURA POSITIVA  
Positive opening

C6	13 21 14 22	LS 692N	➔ 21-22 13-14	0 5 8	27
C9	11 21 12 22	LS 992N	➔ 11-12 21-22	0 7	27

A CHIAVE E TESTA SNODATA  
With key and jointed head



A RICHIESTA CON CHIAVE SNODATA  
On request with jointed key

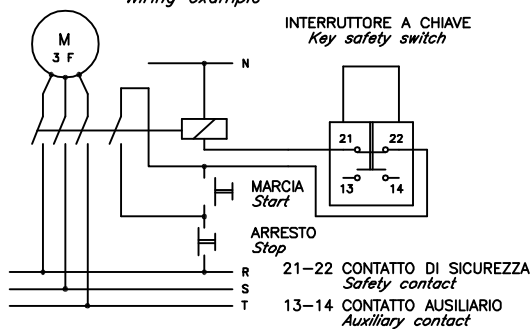
LEGENDA  
Legenda

➔ APERTURA POSITIVA  
Positive opening

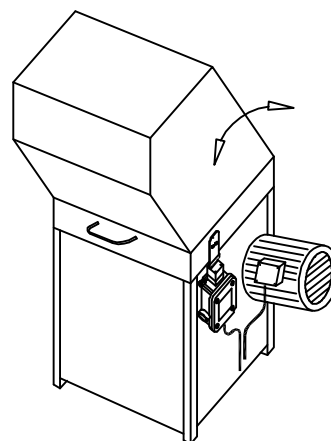
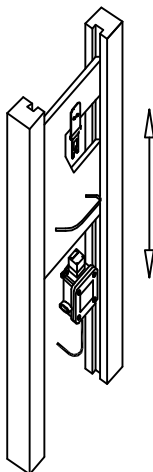
C6	13 21 14 22	LS 693N	➔ 21-22 13-14	0 5 8	27
C9	11 21 12 22	LS 993N	➔ 11-12 21-22	0 7	27

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

ESEMPIO DI COLLEGAMENTO  
Wiring example



ESEMPI DI APPLICAZIONE  
Installation example



# SLOTTED HOLE LEVER SAFETY SWITCHES with POSITIVE OPENING

series  
**LS**

Protection	Gas	Zone	1-2	II2G	Ex db IIB+H <sub>2</sub> T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIC T85°C÷T100°C Db

Degree of Protection	IP66
----------------------	------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
----------	------------------------

Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0084
IECEx	IEC 60079-0 • IEC 60079-1 IEC 60079-31
	IECEx EPS 13.0034

- Ideal to control Gates, Protections, Carfers and any moving mechanical parts.
- Positively opens the contacts when exceeding a rotation of a few degrees, immediately releasing the stop signal.
- Applicable to any type of protection (hinged, removable or sliding).
- For any other characteristics see pages D03 and D04.

## Options

- Contact Units for currents and/or voltages beyond the standard.
- Cable entry with metric thread M20x1.5 (M).

Information on available contacts: see pages D03 and D04.

## Installation instructions


- The safety circuit must be connected to the NC contact (11-12 or 21-22).
- Fix the switch interposing a washer under fixing screws head.
- To connect the scrolling slotted hole lever to the hinged door (or equivalent) use a suitable swivel (i.e. a rivet) that will not derail from the scrolling slottedhole lever.
- The switch must be mounted having the lever rotation axis as close as possible to the hinge rotation axis.
- Make sure that at the maximum opening of the door (or equivalent) the swivel is not acting as a mechanical stop.
- **Verify periodically the correct operation of the switch.**

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with  symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

## Order Coding

Slotted hole lever safety switch with positive opening  180° to the right: LS ..A77N

Type	Contact Unit	Actuator	Threading
LS	..	A77	N = NPT (N) M = metric (M)

Slotted hole lever safety switch with positive opening  90°: LS ..B77M

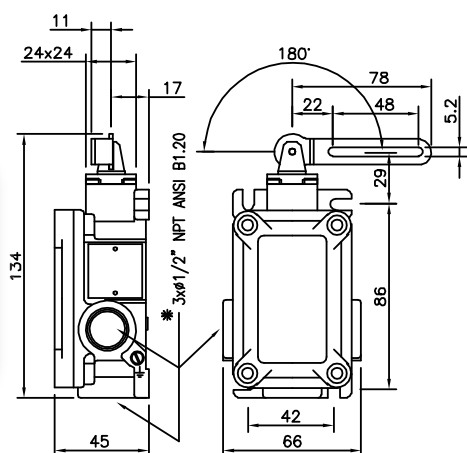
Type	Contact Unit	Actuator	Threading
LS	..	B77	N = NPT (N) M = metric (M)

Slotted hole lever safety switch with positive opening  180° to the left: LS ..C77N

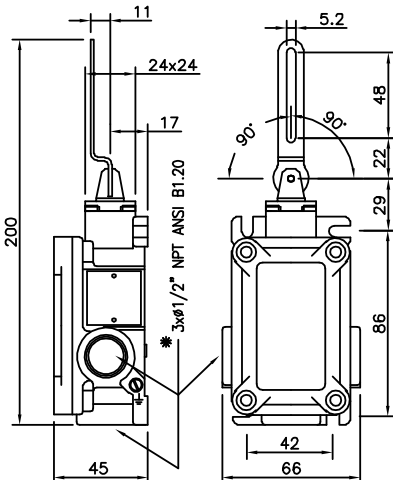
Type	Contact Unit	Actuator	Threading
LS	..	C77	N = NPT (N) M = metric (M)

\* I PRODOTTI CONTRASSEGNAI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

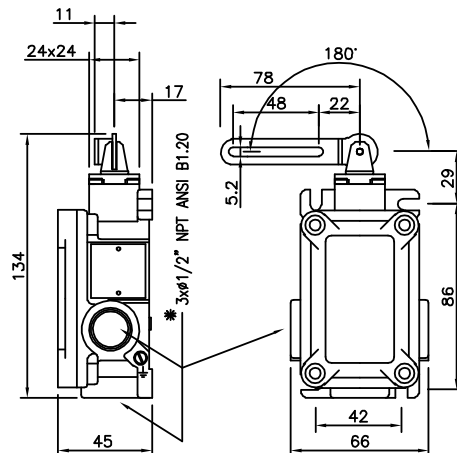
A LEVA ASOLATA DX  
With slotted hole lever DX



A LEVA ASOLATA  
With slotted hole lever

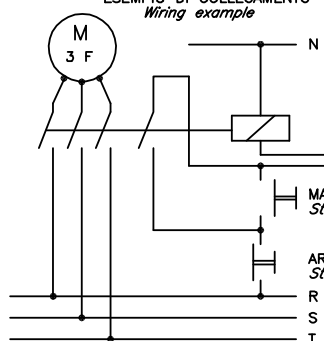


A LEVA ASOLATA SX  
With slotted hole lever SX

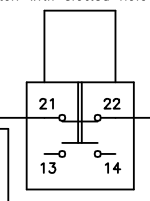


UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C6 1NO+1NC	LS 6A77N	21-22 4' 13-14 0' 8' 180'	LS 6B77N	21-22 90' 4' 4' 90' 13-14 8' 0' 8'	LS 6C77N	21-22 4' 13-14 0' 8' 180'
C9 2NC	LS 9A77N	11-12 0' 21-22 10'	LS 9B77N	11-12 90' 21-22 10' 0' 10'	LS 9C77N	11-12 0' 21-22 10'

ESEMPIO DI COLLEGAMENTO  
Wiring example



INTERRUTTORE A LEVA ASOLATA  
Switch with slotted hole lever

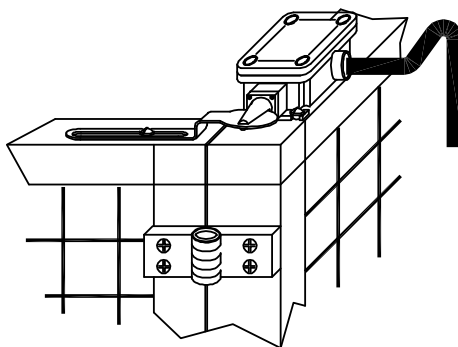


21-22 CONTATTO DI SICUREZZA  
Safety contact  
13-14 CONTATTO AUSILIARIO  
Auxiliary contact

APERTURA POSITIVA  
Positive opening

\* IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

ESEMPIO DI APPLICAZIONE - Installation examples





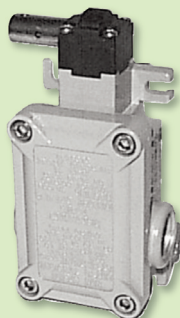
# SAFETY SWITCHES for HINGES with POSITIVE OPENING

series  
**LS**

Protection	Gas	Zone	1-2	II2G	Ex db IIB+H <sub>2</sub> T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIC T85°C÷T100°C Db

Degree of Protection	IP66
----------------------	------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
-------------------	----------------

Material	Aluminum light alloy
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Painting	External epoxy RAL7000
----------	------------------------

Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0084
	IEC 60079-0 • IEC 60079-1 IEC 60079-31
	IECEx EPS 13.0034

- Ideal to control Gates, Protections, Carters and any moving mechanical parts.
- Positively opens the contacts when exceeding a rotation of a few degrees, immediately releasing the stop signal.
- Applicable to any type of protection (hinged, removable or sliding).
- For any other information pls. see pages D03 and D04.

## Options

- Contact Units for currents and/or voltages beyond the standard.
- Cable entry with metric thread M20x1.5 (M).

Information on available contacts: see pages D03 and D04.

## Installation instructions


- The safety circuit shall be connected to the NC contact (11-12 or 21-22).
- Fix the switch interposing a washer under fixing screws head.
- Insert the pivot Ø 8 mm (outgoing from the hinge) in the shaft of the switch temporarily fixing it with the M4 screw (included).
- Verify the opening set position of the NC safety contact and adjust it as necessary. When the set position is adjusted the pin of the hinge has to be drilled in coincidence with the the most convenient hole between the two present on the shaft and then secured with the relevant plug (supplied).
- Periodically verify the correct operations of the switch.

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with  symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

## Order Coding

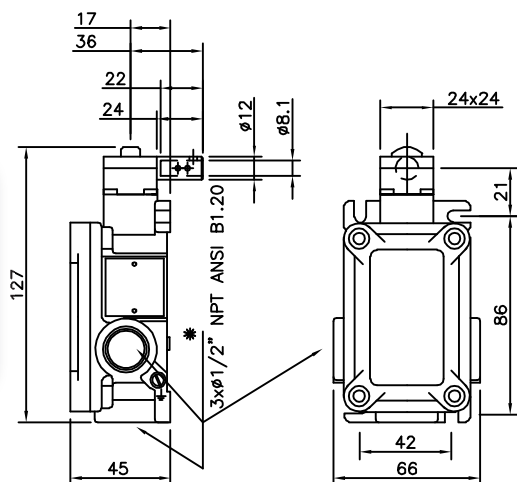
Safety switch for hinges with positive opening : LS ..95N

Type	Contact unit	Actuator	Threading
LS	..	95	N = NPT (N) M = metric (M)



\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

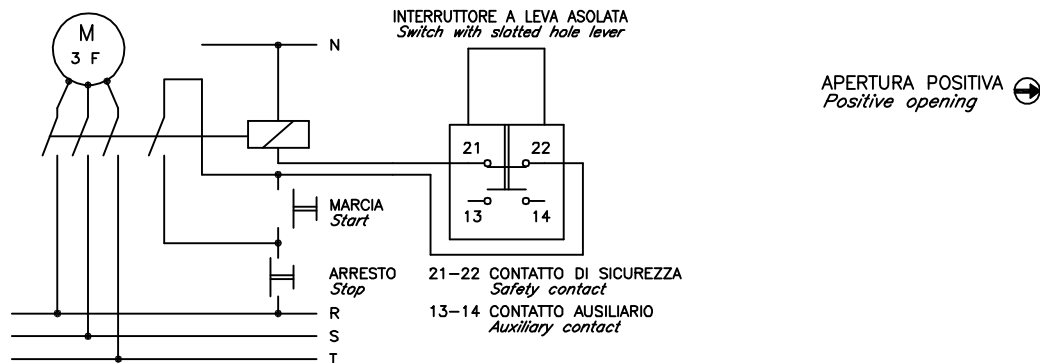
A PERNO PER CERNIERE  
With hinge push button



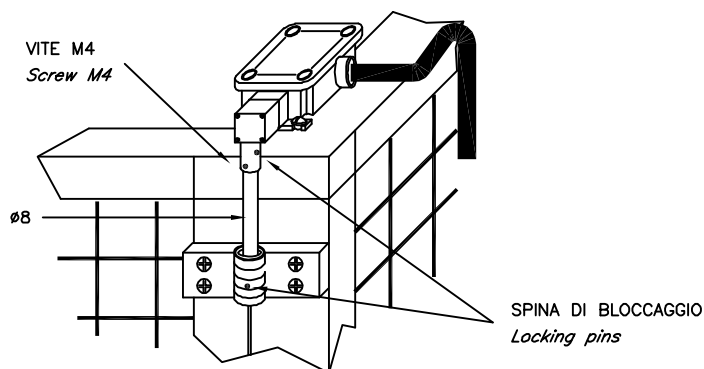
UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C6 1NO+1NC	13 21 14 22	LS 695N 21-22 4' 13-14 0' 8' 347'
C9 2NC	11 21 12 22	LS 995N 11-12 0' 21-22 5' 355'

\* IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

ESEMPIO DI COLLEGAMENTO  
Wiring example



ESEMPIO DI APPLICAZIONE - Installation examples



# LIMIT SWITCHES

series  
PS

Protection	Gas	Zone	1-2	II2G	Ex db IIC T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66/67
----------------------	---------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
----------	------------------------

Standards and Certificates	<p>Directive 2014/34/EU (ATEX)</p> <p>EN 60079-0 • EN 60079-1 EN 60079-31</p> <p>CE BVI 13 ATEX 0083</p> <p>IEC 60079-0 • IEC 60079-1 IEC 60079-31</p> <p>IECEx EPS 13.0033</p>
----------------------------	---

- Compact and lightweight (450 g) design with ideal features for use in dangerous process and hazardous environments.
- Wide range of actuators in metal or in self-extinguishing glass-fiber-reinforced polymer (GFRP).
- Wide variety of options for adaptation and assembly.
- Internal operating rod in Stainless Steel AISI 303 on a brass bushing OT 58 UNI 5705/65.
- External screws in Stainless Steel except for actuators that may have components in tropicalized steel.

## Options

- Stainless Steel version (see page I19).
- Quick snap-action contact units 2NC (C11) with positive opening ➡.
- Cable entry with metric thread M20x1.5 (M).
- Rollers in Metal.
- Different diameters rollers.
- Actuators with some metal parts in Stainless Steel.

**Degree of pollution:** 3 conforming to IEC/EN 60947-5-1 Standards.

**Frequency of operations:** 20/min (\*) max

**Number of cycles:** 8÷10 millions

**Storage Temperature:** -40°C ÷ +70°C

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

[°] The insulating voltage is equal to 400 VAC / 500 VDC for C2 and C11 contacts.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with ➡ symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

## Contact Unit

Nominal current (active):	I: 10 A
Insulating Voltage:	U <sub>i</sub> : 500 Vac / 600 Vdc [°]
Impulse Withstand Voltage:	U <sub>imp</sub> : 6 kV
Short Circuit Current	: 1000 AV
Short Circuit Protection:	Fuse 10 A 500 V
Minimum conductor section	: 1.5 mm <sup>2</sup>
Max Current Density	: 5 A/mm <sup>2</sup>

	AC15 - A600			DC13 - Q600		
U <sub>e</sub> (V)	240	400	500	24	125	250
I <sub>e</sub> (A)	6	4	1	3	0.55	0.3

## Electrical Diagram

Type	Contact	Diagram	Operating	Type	Contact	Diagram	Operating
C2	1NO+1NC 1NO+1NC		Snap action	C10	2NO		Slow action
C5	1NO+1NC		Snap action	C11	2NC		Snap action
C6	1NO+1NC		Slow action	C14	2NC		Slow action
C7	1NO+1NC		Overlapping slow action	C15	2NO		Slow action
C9	2NO		Slow action	C20	1NO+2NC		Slow action

**Contacts identification (by numbers)** in compliance with IEC/EN 60947-1 Standards

All types (except C2) allow different voltages at the contacts terminals.

For type C2 the contacts 13-14 and 21-22 are electrically separated from contacts 31-32 and 43-44.

**Positive opening of contacts** ➡ (\*\*) for some models available in compliance with IEC/EN 60947-5-1 e CEI 17-45 - F. 1914 Standards.

## Swivel heads

All switches allow to rotate the head by 90° x 90° by unscrewing the four fixing screws (fig. 1).

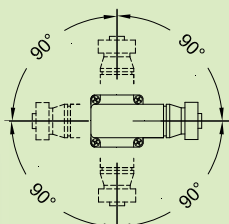


Fig. 1

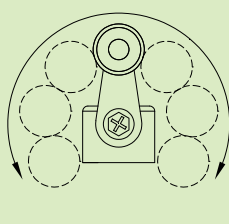


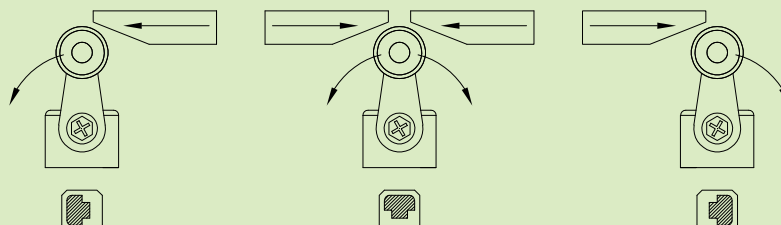
Fig. 2

## Adjustable levers

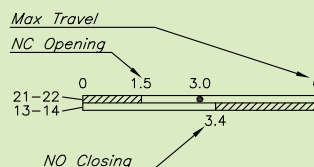
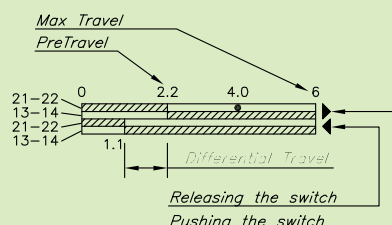
Position switches with roller lever have the lever adjustable by 10° x 10° (fig. 2). The positive movement transmission is always ensured by the particular geometric coupling between the lever and the shaft.

## Unidirectional heads

To get the unidirectional operation on switches with revolving lever it is necessary to remove the four screws of the head and totate the internal piston.



## Stroke Diagrams



Opened Contact  
Closed Contact  
Positive Opening

## Example: PS 511N

Order coding

Type	Contact Unit	Actuator	Threading
<b>PS</b>	<b>C5</b>	<b>11</b>	<b>N = NPT (N)</b> <b>M = metric (M)</b>

## Series PS : AVAILABLE MODELS

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

### A PERNO

With push button

VELOCITA' MASSIMA: 0.5 m/s  
Max speed

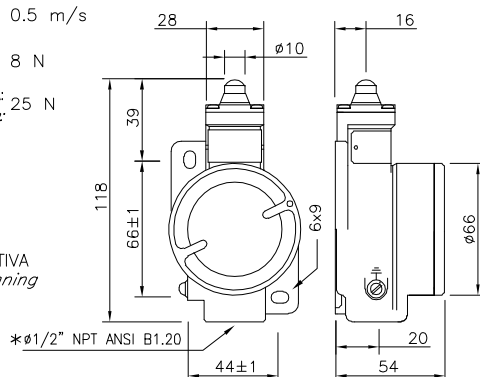
FORZA MIN. DI AZIONAMENTO: 8 N  
Min. force actuation:

FORZA MIN. PER APERTURA POSITIVA: 25 N  
Min. force positive opening operation:

### LEGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO+1NC+ 1NO+1NC	PS 20IN	13-14 0 1.3 6 21-22 0.7 43-44 31-32
C5 1NO+1NC	PS 50IN	21-22 0 2.2 4.0 6 13-14 1.1 21-22
C6 1NO+1NC	PS 60IN	21-22 0 1.5 3.0 6 13-14 3.4
C7 1NO+1NC	PS 70IN	21-22 0 3.1 4.6 6 13-14 1.6
C9 2NC	PS 90IN	11-12 0 2.9 4.4 6 12-22
C10 2NO	PS 100IN	13-14 0 1.4 6 23-24
C14 2NC	PS 140IN	11-12 0 3.0 4.5 6 21-22 1.4
C15 2NO	PS 150IN	13-14 0 3.0 6 23-24 1.4
C20 1NO+2NC	PS 200IN	13-14 0 1.5 3.0 6 21-22 2.0 33-34

\* IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262



www.coelbo.it

05/2017

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

## A LEVA SEMPLICE CON ROTELLA

With simple roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 0.5 m/s

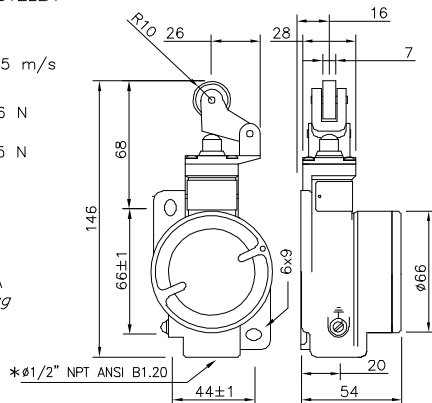
FORZA MIN. DI AZIONAMENTO: 6 N  
Min. force actuation:

FORZA MIN. PER APERTURA POSITIVA: 25 N  
Min. force positive opening operation:

### LEGGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



## A LEVA ANGOLARE CON ROTELLA

With angular roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 0.5 m/s

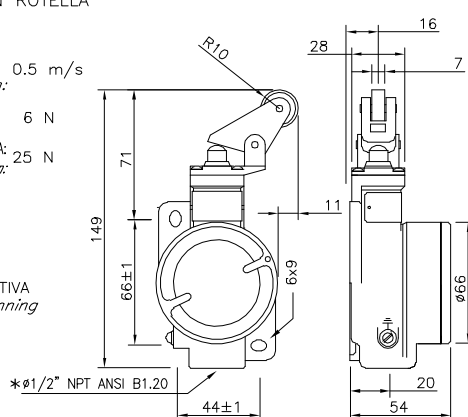
FORZA MIN. DI AZIONAMENTO: 6 N  
Min. force actuation:

FORZA MIN. PER APERTURA POSITIVA: 25 N  
Min. force positive opening operation:

### LEGGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



## A PERNO CON PROTEZIONE IN GOMMA

With rubber gasket push button

VELOCITA' MASSIMA:  
Max speed 0.5 m/s

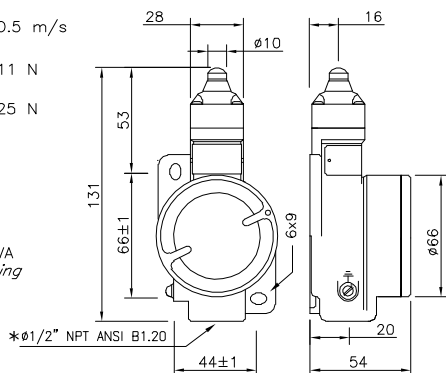
FORZA MIN. DI AZIONAMENTO: 11 N  
Min. force actuation:

FORZA MIN. PER APERTURA POSITIVA: 25 N  
Min. force positive opening operation:

### LEGGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



## A PERNO ALLUNGATO

With lengthened push button

VELOCITA' MASSIMA:  
Max speed 0.5 m/s

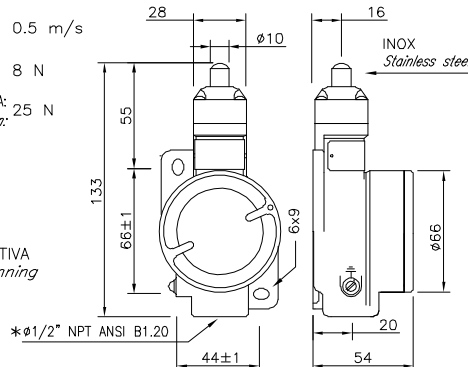
FORZA MIN. DI AZIONAMENTO: 8 N  
Min. force actuation:

FORZA MIN. PER APERTURA POSITIVA: 25 N  
Min. force positive opening operation:

### LEGGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO-1NC+ 1NO-1NC	PS 202N	13-14 0 1.6 8 21-22 0 2.7 4.9 8 43-44 0 0.9 31-32 0
C5 1NO+1NC	PS 502N	13-14 0 2.7 4.9 8 21-22 0 1.4 13-14 0
C6 1NO+1NC	PS 602N	13-14 0 1.8 3.7 8 21-22 0 4.2
C7 1NO+1NC	PS 702N	13-14 0 3.8 5.7 8 21-22 0 2.0
C9 2NC	PS 902N	11-12 0 3.6 5.4 8 21-22 0
C10 2NO	PS 1002N	13-14 0 1.7 8 23-24 0
C14 2NC	PS 1402N	11-12 0 3.7 5.5 8 21-22 0 1.7
C15 2NO	PS 1502N	13-14 0 3.7 8 23-24 0 1.7
C20 1NO+2NC	PS 2002N	13-14 0 1.8 3.7 8 21-22 0 2.5 33-34 0
C2 1NO-1NC+ 1NO-1NC	PS 205N	13-14 0 1.6 8 21-22 0 2.7 4.9 8 43-44 0 0.9 31-32 0
C5 1NO+1NC	PS 505N	13-14 0 2.7 4.9 8 21-22 0 1.4 13-14 0
C6 1NO+1NC	PS 605N	13-14 0 1.8 3.7 8 21-22 0 4.2
C7 1NO+1NC	PS 705N	13-14 0 3.8 5.7 8 21-22 0 2.0
C9 2NC	PS 905N	11-12 0 3.6 5.4 8 21-22 0
C10 2NO	PS 1005N	13-14 0 1.7 8 23-24 0
C14 2NC	PS 1405N	11-12 0 3.7 5.5 8 21-22 0 1.7
C15 2NO	PS 1505N	13-14 0 3.7 8 23-24 0 1.7
C20 1NO+2NC	PS 2005N	13-14 0 1.8 3.7 8 21-22 0 2.5 33-34 0
C2 1NO-1NC+ 1NO-1NC	PS 210N	13-14 0 1.3 6 21-22 0 2.2 4.0 6 43-44 0 0.7 31-32 0
C5 1NO+1NC	PS 510N	13-14 0 2.2 4.0 6 21-22 0 1.1 13-14 0
C6 1NO+1NC	PS 610N	13-14 0 1.5 3.0 6 21-22 0 3.4
C7 1NO+1NC	PS 710N	13-14 0 3.1 4.6 6 21-22 0 1.6
C9 2NC	PS 910N	11-12 0 2.9 4.4 6 21-22 0
C10 2NO	PS 1010N	13-14 0 1.4 6 23-24 0
C14 2NC	PS 1410N	11-12 0 3.0 4.5 6 21-22 0 1.4
C15 2NO	PS 1510N	13-14 0 3.0 6 23-24 0 1.4
C20 1NO+2NC	PS 2010N	13-14 0 1.5 3.0 6 21-22 0 2.0 33-34 0
C2 1NO-1NC+ 1NO-1NC	PS 211N	13-14 0 1.3 6 21-22 0 2.2 4.0 6 43-44 0 0.7 31-32 0
C5 1NO+1NC	PS 511N	13-14 0 2.2 4.0 6 21-22 0 1.1 13-14 0
C6 1NO+1NC	PS 611N	13-14 0 1.5 3.0 6 21-22 0 3.4
C7 1NO+1NC	PS 711N	13-14 0 3.1 4.6 6 21-22 0 1.6
C9 2NC	PS 911N	11-12 0 2.9 4.4 6 21-22 0
C10 2NO	PS 1011N	13-14 0 1.4 6 23-24 0
C14 2NC	PS 1411N	11-12 0 3.0 4.5 6 21-22 0 1.4
C15 2NO	PS 1511N	13-14 0 3.0 6 23-24 0 1.4
C20 1NO+2NC	PS 2011N	13-14 0 1.5 3.0 6 21-22 0 2.0 33-34 0

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

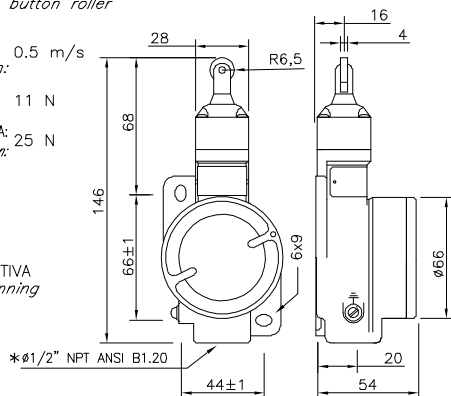
## A PERNO CON ROTELLA E PROTEZIONE IN GOMMA With rubber gasket push button roller

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 0.5 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 11 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 25 N

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



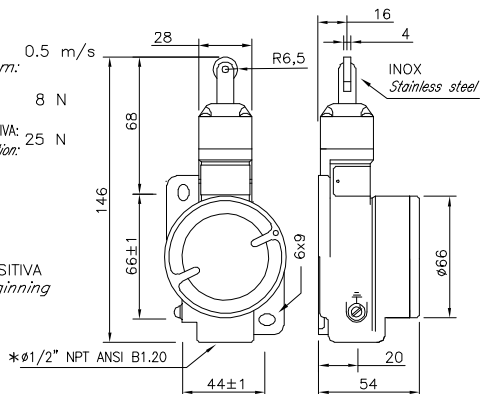
## A PERNO CON ROTELLA With push button roller

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 0.5 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 8 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 25 N

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



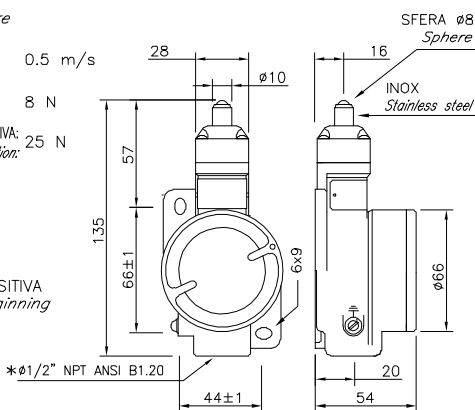
## A PERNO CON SFERA With push button sphere

VELOCITA' MASSIMA:  
Max speed 0.5 m/s  
FORZA MIN. DI AZIONAMENTO:  
Min. force actuation: 8 N  
FORZA MIN. PER APERTURA POSITIVA:  
Min. force positive opening operation: 25 N

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



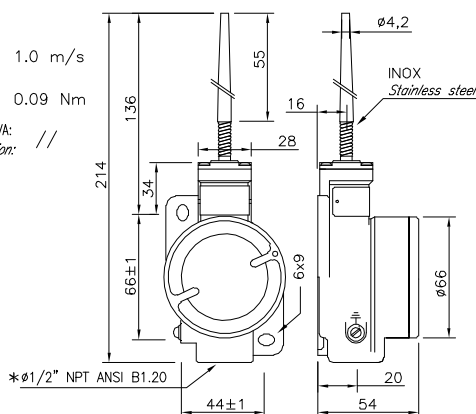
## AD ASTA CON MOLLA With spring rod

VELOCITA' MASSIMA:  
Max speed 1.0 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.09 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

### LEGENDA

Legenda

- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO+1NC+ 1NO+1NC	PS 215N	
C5 1NO+1NC	PS 515N	
C6 1NO+1NC	PS 615N	
C7 1NO+1NC	PS 715N	
C9 2NC	PS 915N	
C10 2NO	PS 1015N	
C14 2NC	PS 1415N	
C15 2NO	PS 1515N	
C20 1NO+2NC	PS 2015N	
C2 1NO+1NC+ 1NO+1NC	PS 216N	
C5 1NO+1NC	PS 516N	
C6 1NO+1NC	PS 616N	
C7 1NO+1NC	PS 716N	
C9 2NC	PS 916N	
C10 2NO	PS 1016N	
C14 2NC	PS 1416N	
C15 2NO	PS 1516N	
C20 1NO+2NC	PS 2016N	
C2 1NO+1NC+ 1NO+1NC	PS 218N	
C5 1NO+1NC	PS 518N	
C6 1NO+1NC	PS 618N	
C7 1NO+1NC	PS 718N	
C9 2NC	PS 918N	
C10 2NO	PS 1018N	
C14 2NC	PS 1418N	
C15 2NO	PS 1518N	
C20 1NO+2NC	PS 2018N	

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

CON MOLLA INOX  
With spring stainless steel

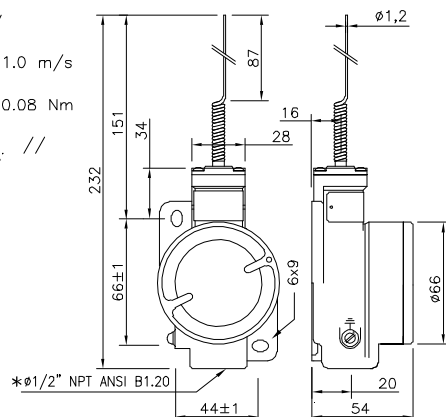
VELOCITA' MASSIMA:  
Max speed 1.0 m/s

COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.08 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

LEGENDA  
Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



CON MOLLA INOX  
With spring stainless steel

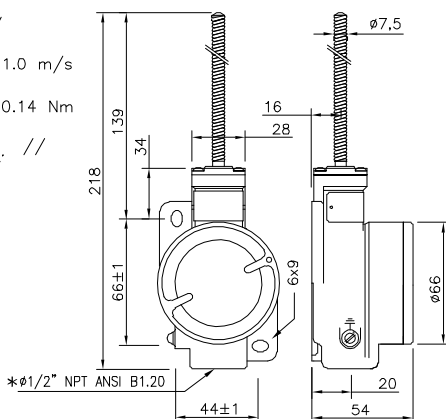
VELOCITA' MASSIMA:  
Max speed 1.0 m/s

COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.14 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

LEGENDA  
Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



A LEVA CON ROTELLA  
With roller lever

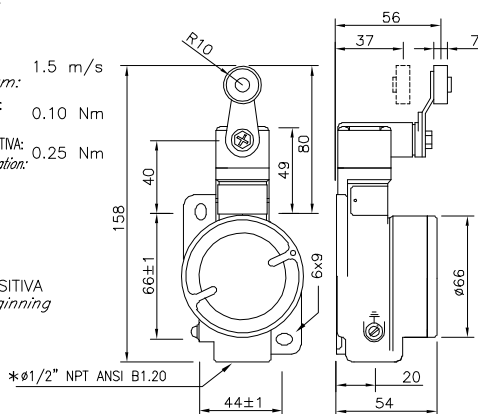
VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s

COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

LEGENDA  
Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



A LEVA CON ASTA RIGIDA TONDA  
With rigid round rod lever

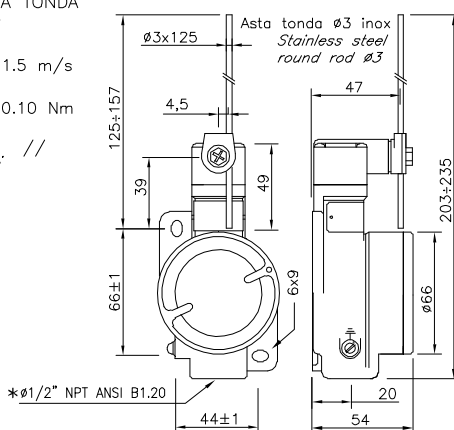
VELOCITA' MASSIMA:  
Max speed 1.5 m/s

COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

LEGENDA  
Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO, 1NC+ 1NO, 1NC	PS 22IN	
C5 1NO+1NC	PS 52IN	
C10 2NO	PS 102IN	
C20 1NO+2NC	PS 202IN	
C2 1NO, 1NC+ 1NO, 1NC	PS 225N	
C5 1NO+1NC	PS 525N	
C10 2NO	PS 1025N	
C20 1NO+2NC	PS 2025N	
C2 1NO, 1NC+ 1NO, 1NC	PS 23IN	
C5 1NO+1NC	PS 53IN	
C6 1NO+1NC	PS 63IN	
C7 1NO+1NC	PS 73IN	
C9 2NC	PS 93IN	
C10 2NO	PS 103IN	
C14 2NC	PS 143IN	
C15 2NO	PS 153IN	
C20 1NO+2NC	PS 203IN	
C2 1NO, 1NC+ 1NO, 1NC	PS 232N	
C5 1NO+1NC	PS 532N	
C6 1NO+1NC	PS 632N	
C7 1NO+1NC	PS 732N	
C9 2NC	PS 932N	
C10 2NO	PS 1032N	
C14 2NC	PS 1432N	
C15 2NO	PS 1532N	
C20 1NO+2NC	PS 2032N	

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262



\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

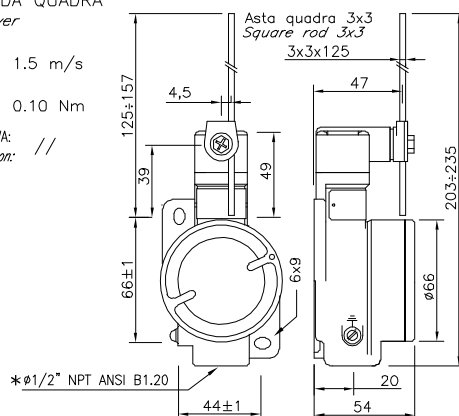
## A LEVA CON ASTA RIGIDA QUADRA With rigid square rod lever

VELOCITA' MASSIMA:  
Max speed 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

### LEGENDA

Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



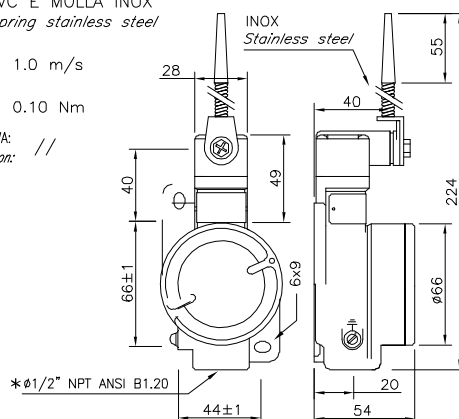
## A LEVA CON ASTA IN PVC E MOLLA INOX With PVC rod lever and spring stainless steel

VELOCITA' MASSIMA:  
Max speed 1.0 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

### LEGENDA

Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



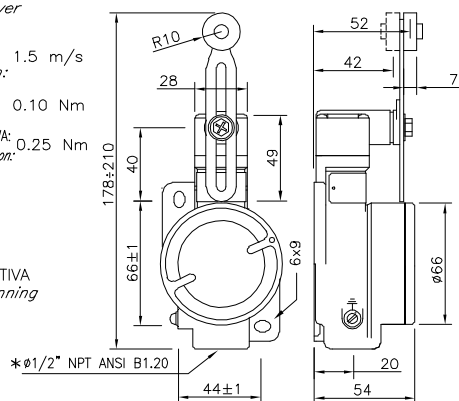
## A LEVA LUNGA CON ROTELLA With lengthened roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



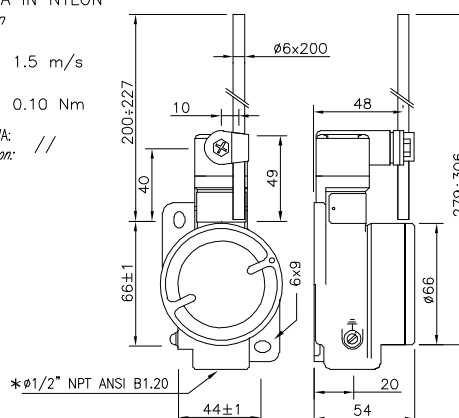
## A LEVA CON ASTA RIGIDA IN NYLON With rigid rod lever nylon

VELOCITA' MASSIMA:  
Max speed 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.10 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

### LEGENDA

Legenda

- PREMENDO  
Pushing
- ◄ RILASCIANDO  
Releasing



UNITA' DI CONTATTO 2NC Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO, 1NC+ 1NO, 1NC	PS 233N	13-14 0' 20' 75' 21-22 0' 22' 75' 43-44 0' 22' 75' 31-32 13' 14 22
C5 1NO+1NC	PS 533N	21-22 0' 22' 75' 13-14 0' 22' 75' 21-22 0' 22' 75' 13-14 0' 22' 75'
C6 1NO+1NC	PS 633N	21-22 0' 34' 75' 13-14 0' 34' 75'
C7 1NO+1NC	PS 733N	21-22 0' 32' 75' 13-14 0' 32' 75'
C9 2NC	PS 933N	11-12 0' 32' 75' 21-22 0' 32' 75'
C10 2NO	PS 1033N	13-14 0' 14' 75' 23-24 0' 14' 75'
C14 2NC	PS 1433N	11-12 0' 32' 75' 21-22 0' 32' 75'
C15 2NO	PS 1533N	13-14 0' 32' 75' 23-24 0' 32' 75'
C20 1NO+2NC	PS 2033N	13-14 0' 15' 75' 21-22 0' 15' 75' 33-34 0' 15' 75'
C2 1NO, 1NC+ 1NO, 1NC	PS 234N	13-14 0' 20' 75' 21-22 0' 22' 75' 43-44 0' 22' 75' 31-32 13'
C5 1NO+1NC	PS 534N	21-22 0' 22' 75' 13-14 0' 22' 75' 21-22 0' 22' 75' 13-14 0' 22' 75'
C6 1NO+1NC	PS 634N	21-22 0' 34' 75' 13-14 0' 34' 75'
C7 1NO+1NC	PS 734N	21-22 0' 32' 75' 13-14 0' 32' 75'
C9 2NC	PS 934N	11-12 0' 32' 75' 21-22 0' 32' 75'
C10 2NO	PS 1034N	13-14 0' 14' 75' 23-24 0' 14' 75'
C14 2NC	PS 1434N	11-12 0' 32' 75' 21-22 0' 32' 75'
C15 2NO	PS 1534N	13-14 0' 32' 75' 23-24 0' 32' 75'
C20 1NO+2NC	PS 2034N	13-14 0' 15' 75' 21-22 0' 15' 75' 33-34 0' 15' 75'
C2 1NO, 1NC+ 1NO, 1NC	PS 235N	13-14 0' 20' 75' 21-22 0' 22' 75' 43-44 0' 22' 75' 31-32 13'
C5 1NO+1NC	PS 535N	21-22 0' 22' 75' 13-14 0' 22' 75' 21-22 0' 22' 75' 13-14 0' 22' 75'
C6 1NO+1NC	PS 635N	21-22 0' 34' 75' 13-14 0' 34' 75'
C7 1NO+1NC	PS 735N	21-22 0' 32' 75' 13-14 0' 32' 75'
C9 2NC	PS 935N	11-12 0' 32' 75' 21-22 0' 32' 75'
C10 2NO	PS 1035N	13-14 0' 14' 75' 23-24 0' 14' 75'
C14 2NC	PS 1435N	11-12 0' 32' 75' 21-22 0' 32' 75'
C15 2NO	PS 1535N	13-14 0' 32' 75' 23-24 0' 32' 75'
C20 1NO+2NC	PS 2018N	13-14 0' 15' 75' 21-22 0' 15' 75' 33-34 0' 15' 75'
C2 1NO, 1NC+ 1NO, 1NC	PS 236N	13-14 0' 20' 75' 21-22 0' 22' 75' 43-44 0' 22' 75' 31-32 13'
C5 1NO+1NC	PS 536N	21-22 0' 22' 75' 13-14 0' 22' 75' 21-22 0' 22' 75' 13-14 0' 22' 75'
C6 1NO+1NC	PS 636N	21-22 0' 34' 75' 13-14 0' 34' 75'
C7 1NO+1NC	PS 736N	21-22 0' 32' 75' 13-14 0' 32' 75'
C9 2NC	PS 936N	11-12 0' 32' 75' 21-22 0' 32' 75'
C10 2NO	PS 1036N	13-14 0' 14' 75' 23-24 0' 14' 75'
C14 2NC	PS 1436N	11-12 0' 32' 75' 21-22 0' 32' 75'
C15 2NO	PS 1536N	13-14 0' 32' 75' 23-24 0' 32' 75'
C20 1NO+2NC	PS 2036N	13-14 0' 15' 75' 21-22 0' 15' 75' 33-34 0' 15' 75'

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262



\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

## A LEVA CON ROTELLA

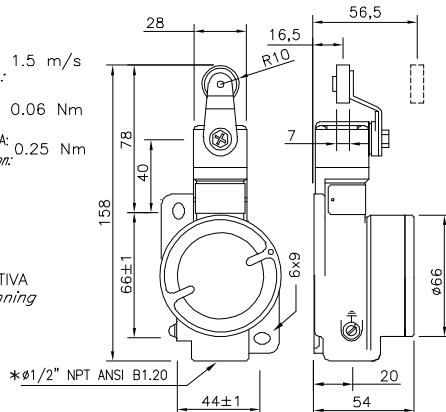
With roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➡ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## A LEVA CON ROTELLA

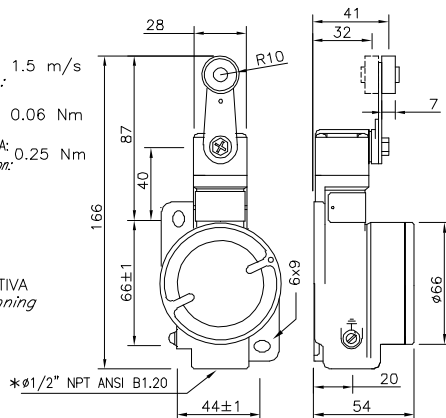
With roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➡ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## A LEVA CON RULLO IN PORCELLANA

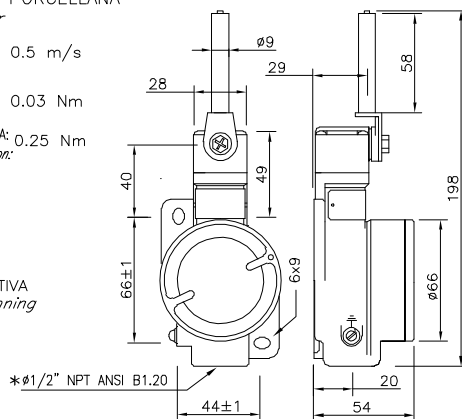
With porcelain roller lever

VELOCITA' MASSIMA:  
Max speed 0.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.03 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➡ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## CON LEVA A LIRA

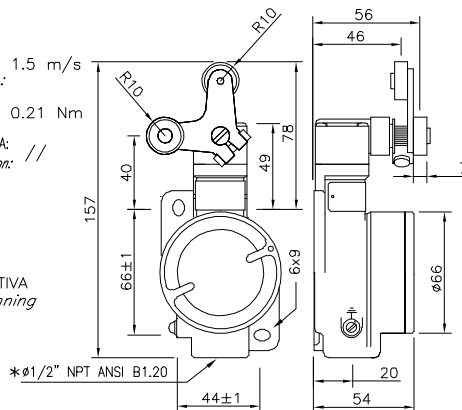
With lyra lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s  
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.21 Nm  
COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: //

### LEGENDA

Legenda

- ➡ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



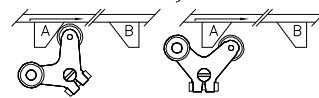
UNITA' DI CONTATTO Contact blocks	N°CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO+1NC+ 1NO+1NC	PS 25IN	
C5 1NO+1NC	PS 55IN	
C6 1NO+1NC	PS 65IN	
C7 1NO+1NC	PS 75IN	
C9 2NC	PS 95IN	
C10 2NO	PS 105IN	
C14 2NC	PS 145IN	
C15 2NO	PS 155IN	
C20 1NO+2NC	PS 205IN	
C2 1NO+1NC+ 1NO+1NC	PS 252N	
C5 1NO+1NC	PS 552N	
C6 1NO+1NC	PS 652N	
C7 1NO+1NC	PS 752N	
C9 2NC	PS 952N	
C10 2NO	PS 1052N	
C14 2NC	PS 1452N	
C15 2NO	PS 1552N	
C20 1NO+2NC	PS 2052N	

C5 1NO+1NC	PS 553N	
C6 1NO+1NC	PS 653N	

C5 1NO+1NC	PS 542N	
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FINECORSA A DUE POSIZIONI STABILI  
Limit switch with two stable position

Leva a lyra a due piste  
Double trak lyra lever



Escursione meccanica  
Mechanical excursion

A richiesta  
On request

PS 54IN  
Leva a lyra ad una pista  
Single trak lyra lever

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

## A LEVA ALLUNGABILE CON ROTELLA With roller extensible lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s

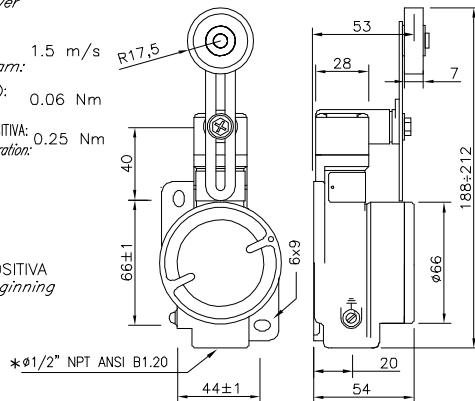
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## A LEVA CON ROTELLA IN GOMMA With rubber roller lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s

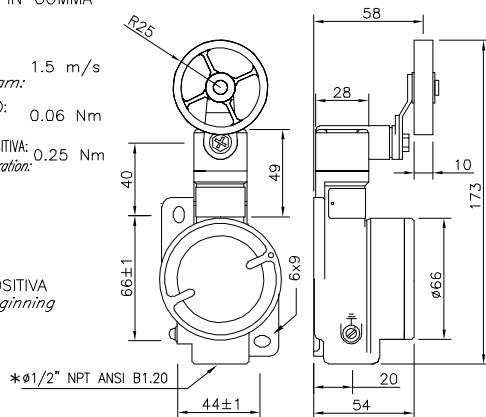
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## A LEVA ALLUNGABILE CON ROTELLA IN GOMMA With rubber roller extensible lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s

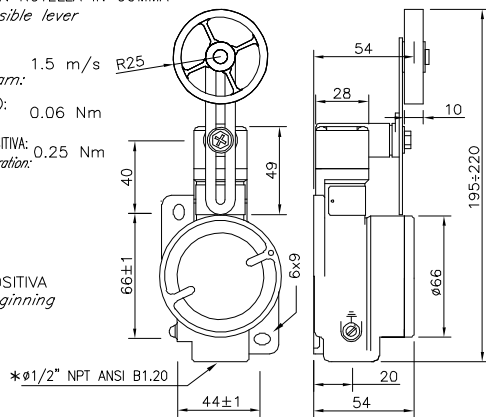
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



## A LEVA ALLUNGABILE CON ROTELLA IN GOMMA With rubber roller extensible lever

VELOCITA' MASSIMA:  
CON CAMMA A 30°  
Max speed with 30° cam: 1.5 m/s

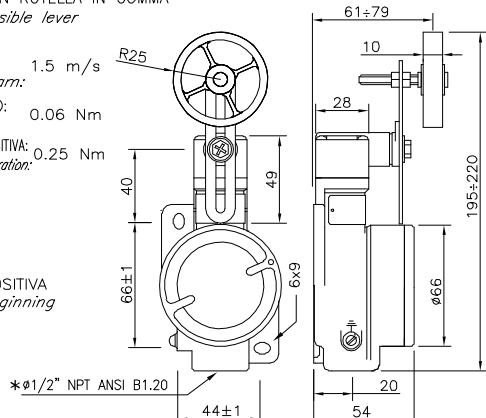
COPPIA MIN. DI AZIONAMENTO:  
Min. torque actuation: 0.06 Nm

COPPIA MIN. PER APERTURA POSITIVA:  
Min. torque positive opening operation: 0.25 Nm

### LEGENDA

Legenda

- ➔ APERTURA POSITIVA  
Positive opening
- INIZIO APERTURA POSITIVA  
Positive opening beginning
- ▶ PREMENDO  
Pushing
- ◀ RILASCIANDO  
Releasing



\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C2 1NO+1NC+ 1NO+1NC	PS 238EN	
C5 1NO+1NC	PS 538EN	
C6 1NO+1NC	PS 638EN	
C7 1NO+1NC	PS 738EN	
C9 2NC	PS 938EN	
C10 2NO	PS 1038EN	
C14 2NC	PS 1438EN	
C15 2NO	PS 1538EN	
C20 1NO+2NC	PS 2038EN	
C2 1NO+1NC+ 1NO+1NC	PS 238AN	
C5 1NO+1NC	PS 538AN	
C6 1NO+1NC	PS 638AN	
C7 1NO+1NC	PS 738AN	
C9 2NC	PS 938AN	
C10 2NO	PS 1038AN	
C14 2NC	PS 1438AN	
C15 2NO	PS 1538AN	
C20 1NO+2NC	PS 2038AN	
C2 1NO+1NC+ 1NO+1NC	PS 238BN	
C5 1NO+1NC	PS 538BN	
C6 1NO+1NC	PS 638BN	
C7 1NO+1NC	PS 738BN	
C9 2NC	PS 938BN	
C10 2NO	PS 1038BN	
C14 2NC	PS 1438BN	
C15 2NO	PS 1538BN	
C20 1NO+2NC	PS 2038BN	
C2 1NO+1NC+ 1NO+1NC	PS 238CN	
C5 1NO+1NC	PS 538CN	
C6 1NO+1NC	PS 638CN	
C7 1NO+1NC	PS 738CN	
C9 2NC	PS 938CN	
C10 2NO	PS 1038CN	
C14 2NC	PS 1438CN	
C15 2NO	PS 1538CN	
C20 1NO+2NC	PS 2038CN	

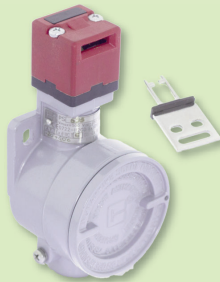
# KEY-LOCK SAFETY SWITCHES with POSITIVE OPENING

series  
**PS**

Protection	Gas	Zone	1-2	II2G	Ex db IIC T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66/67
----------------------	---------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entire Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
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Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0083
	IEC 60079-0 • IEC 60079-1 IEC 60079-31 IECEx EPS 13.0033

- Ideal to control Gates, Protections, Carters and any moving mechanical parts.
- Stainless Steel operating key has to be fixed to the mobile part of the protection. The key is removed from the switch when opening the protection and a mechanism ensures the positive opening of the electric contact.
- Applicable to any type of protection (hinged, removable or sliding)
- Possibility to operate the switch with a key allowing the restart only by inserting the same key
- The switch with manual mechanical delay are used on machines where dangerous conditions continue for a limited time even after pressing the stop command of the machine (mechanical inertia of pulleys, belt saw, grinders, etc.)
- Electrical power or timers not required
- For any other information pls. see pages D13 and D14.

## Options

- Stainless Steel version (see page I19).
- Cable entry with metric thread M20x1.5 (M).
- Orthogonal key.
- Jointed Key.

Information on available contacts: see pages D13 and D14.

## Installation

- The safety circuit shall be connected to the NC contact 21-22 when the key is inserted.
- The safety switches must be mounted to the body of the machine while the key-lock is fixed to the protection.
- Safety switches with manual mechanical delay firmly lock the key, once installed. Turn the knob to release/remove the key. Since the early rounds of rotation the electrical contact is positively open, only after about 20 seconds, the key is released: for closing the knob must be rotated in reverse.
- The head may be positioned on any of the four sides of the switch just by removing the four fixing screws: this allows up to 8 different actuation directions (the head has two key entries). Switches with manual mechanical delay allow up to 32 different possible configurations as the head has two key entries and a release knob independently swiveled 90° x 90°.
- When the key is not inserted make sure that any dust and dirt do not obstruct its seat (use the protection cap).
- **Periodically verify the correct operation of the switch.**
- Fix the switch interposing a washer under fixing screws head.

## Application on fences

When the switch is used to protect parts of machines physically accessible to people, to prevent the door or gate may accidentally close when the operator is inside, a padlock may be used at the appropriate hole on the key. The arc of the padlock shall be of 6 mm diameter minimum.

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

[°] The insulating voltage is equal to 400 VAC / 500 VDC for C2 and C11 contacts.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

Key-lock safety switch with positive opening ➡ PS 693N

Type	Contact unit	Actuator	Threading
PS	C6	93	N = NPT (N) M = metric (M)

Key-lock safety switch with manual mechanical delay and positive opening ➡ PS 9R2M

Type	Contact unit	Actuator	Threading
PS	C9	R2	N = NPT (N) M = metric (M)

Codifica  
d'Ordine

# KEY-LOCK SAFETY SWITCHES with POSITIVE OPENING

series  
**PS**

\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

UNITA' DI CONTATTO  
Contact blocks

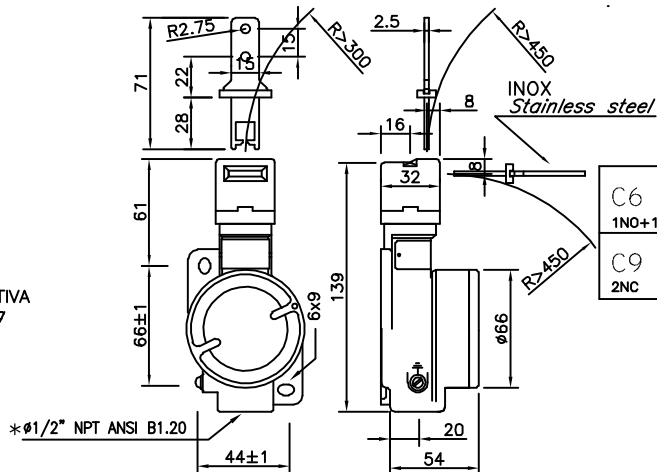
N° CATALOGO  
Catalogue n°

DIAGRAMMI CORSE  
Travel diagrams

A CHIAVE  
With key

LEGENDA  
Legenda

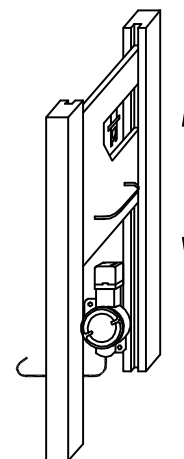
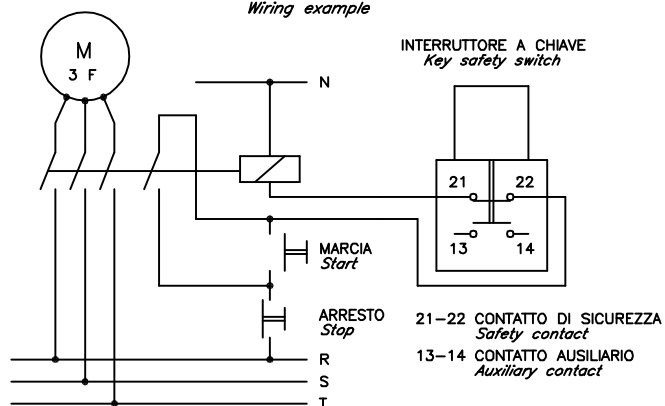
➔ APERTURA POSITIVA  
Positive opening



C6	13 21 14 22	PS 693N	21-22 13-14	0 4.7 7.2 7
C9	11 21 12 22	PS 993N	11-12 21-22	0 6.5 9

ESEMPIO DI COLLEGAMENTO  
Wiring example

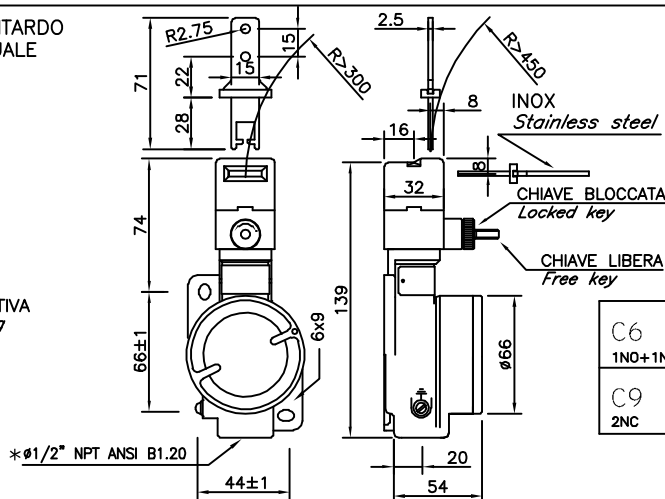
ESEMPIO DI APPLICAZIONE  
Installation example



A CHIAVE CON RITARDO  
MECCANICO MANUALE  
With key manual  
mechanical delay

LEGENDA  
Legenda

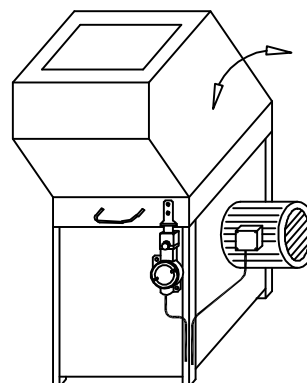
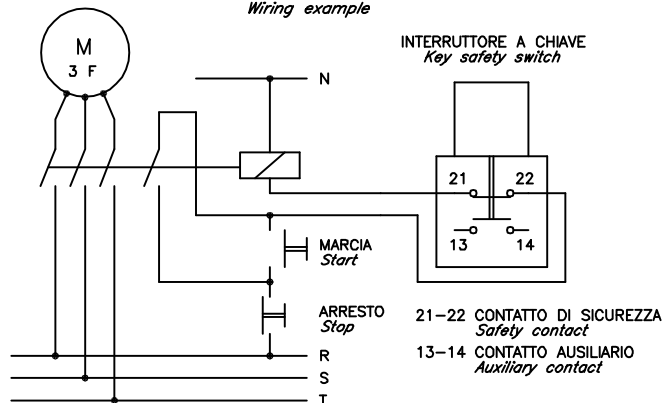
➔ APERTURA POSITIVA  
Positive opening



C6	13 21 14 22	PS 6R2N	
C9	11 21 12 22	PS 9R2N	

ESEMPIO DI COLLEGAMENTO  
Wiring example

ESEMPIO DI APPLICAZIONE  
Installation example



\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262

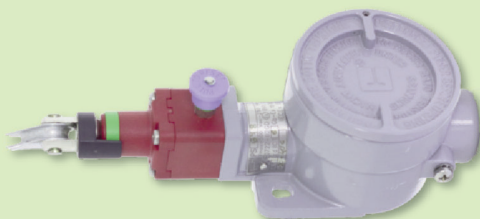
# CABLE OPERATED SAFETY SWITCHES with POSITIVE OPENING

series  
**PS**

Protection	Gas	Zone	1-2	II2G	Ex db IIC T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66/67
----------------------	---------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entire Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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Painting	External epoxy RAL7000
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Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0083
	IEC 60079-0 • IEC 60079-1 IEC 60079-31 IECEx EPS 13.0033

- Ideal to control any moving mechanical parts especially conveyors. They make possible to stop the machine from any point of intervention by manually pulling the cable.
- Self-diagnostic for the correct operation of the unit by opening the contacts in case of cable loosening or breakage detection.
- The version with reset includes the indicator of correct tension of the cable as well as a mechanical indicator of the status of the contacts. Contacts remain open after the intervention even if the cable is released.
- Suitable for cables with free span up to 16 m and, with appropriate extensions, even beyond.
- For any other information pls. see pages D13 and D14.

Options

- Stainless Steel version (see page I19).

- Cable entry with metric thread M20x1.5 (M).

Information on available contacts: see pages D13 and D14.

## Installation

The switch is supplied with the following accessories:

- Plastic coated steel cable Ø5 mm length 6 m or 16 m;
- 1 tie rod for tensioning the cable;
- 2 terminals;
- 2 jumpers.

- The safety circuit shall be connected to NC contact (11-12 or 21-22).
- For tensioning the cable allow a stroke of about 8 mm to the cursor of the switch.
- Use original accessories only, otherwise the switch performances are not guaranteed.
- **Periodically verify the correct operation of the switch.**

Order coding

Safety switch with tie rod for cable and positive opening ➡ PS 680M

Type	Contact unit	Actuator	Threading
PS	C6	80	N = NPT (N) M = metric (M)

Safety switch with tie rod for cable and positive opening ➡ with reset: PS 984N

Type	Contact unit	Actuator	Threading
PS	C9	84 = right 83 = left	N = NPT (N) M = metric (M)

Safety switch with tie rod for vertical cable and positive opening ➡ with reset: PS 678M

Type	Contact unit	Actuator	Threading
PS	C6	78	N = NPT (N) M = metric (M)

## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas, class T5/T100°C considers an A.T. extended up to +80°C.

[\*] The insulating voltage is equal to 400 VAC / 500 VDC for C2 and C11 contacts.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

(\*\*) As safety switches only those with ➡ symbol shall be used.

The safety circuit must always be connected to NC contacts (11-12 or 21-22). Exceed by 1.5 mm (25°) the gap between the contacts. Operate the switch with the indicated opening force.

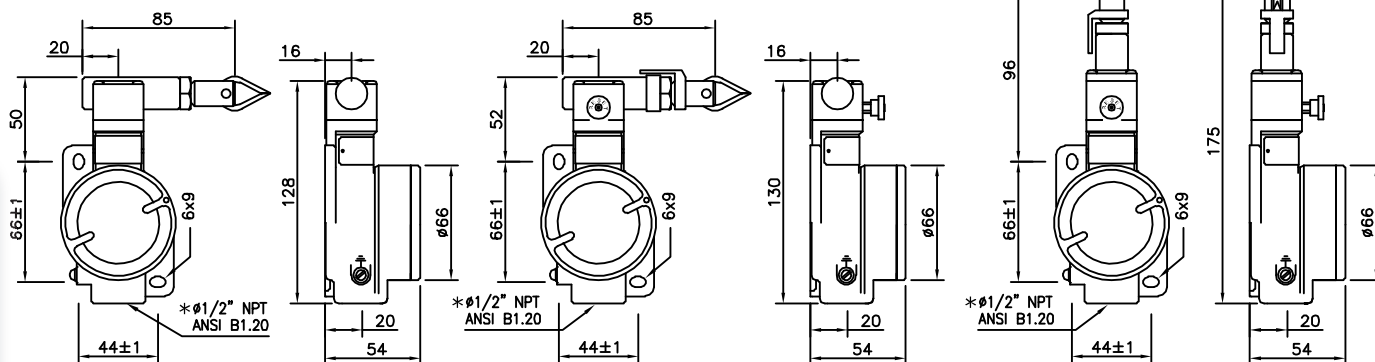


\* I PRODOTTI CONTRASSEGNA TI SONO NORMALMENTE DISPONIBILI A MAGAZZINO  
The marked products are normally available to store

CON TIRANTE PER FUNE  
With connecting rod for rope

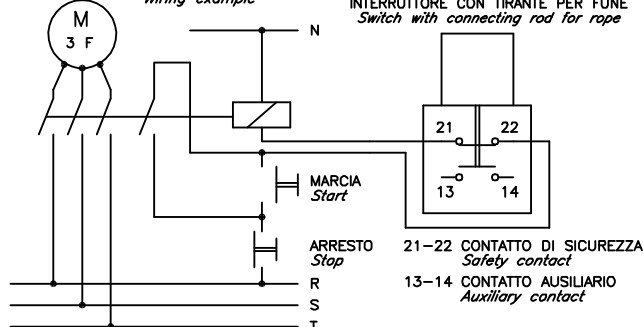
CON TIRANTE PER FUNE DESTRA (684N-984N) E SINISTRA (683N-983N)  
CON RESET  
With connecting rod reset rope on the right (684N-984N) and left (683N-983N)

CON TIRANTE PER FUNE VERTICALE E RESET  
With connecting rod reset rope on the vertical  
(Lungh. max 6 o 12 m)  
(max lenght 6 or 12 m)



UNITA' DI CONTATTO Contact blocks	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams	N° CATALOGO Catalogue n°	DIAGRAMMI CORSE Travel diagrams
C6 1NO+1NC	PS 680N*		PS 684N* PS 683N*		PS 678N*	
C9 2NC	PS 980N		PS 984N* PS 983N*		PS 978N	

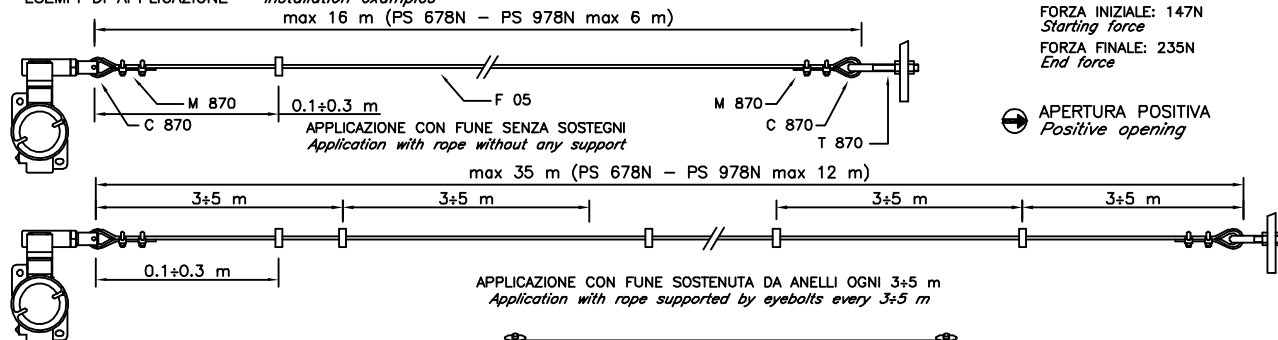
ESEMPIO DI COLLEGAMENTO  
Wiring example



ACCESSORI - Accessories

- Art. T 870 TIRANTE PER METTERE IN TENSIONE LA FUNE IN MODO CORRETTO (Pz. 1).  
Stay bolt suitable for setting the rope in tension correctly (pcs. 1).
- Art. M 870 MORSETTO (Pz. 2 o 4).  
Rope clamp (pcs. 2 or 4).
- Art. C 870 CAVALLOTTO (Pz. 1).  
Thimble (pcs. 1).
- Art. F 05 FUNE IN ACCIAIO PLASTIFICATA ROSSA  
#5 mm (in rotoli da 100 m).  
Red plasticized steel rope  
#5 mm (coils of 100 m).

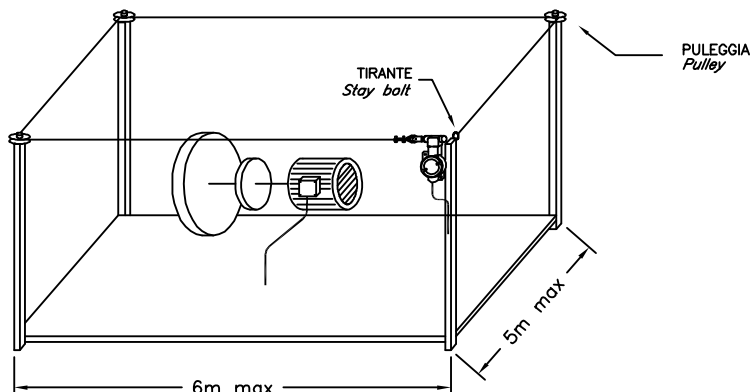
ESEMPI DI APPLICAZIONE - Installation examples



FORZA INIZIALE: 147N  
Starting force  
FORZA FINALE: 235N  
End force

APERTURA POSITIVA  
Positive opening

\*IN ALTERNATIVA:  
Alternative: M20x1.5 ISO 262



# BUOYANT OPERATED LIMIT SWITCHES

series  
**PS**

Protection	Gas	Zone	1-2	II2G	Ex db IIC T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66/67
----------------------	---------

Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entire Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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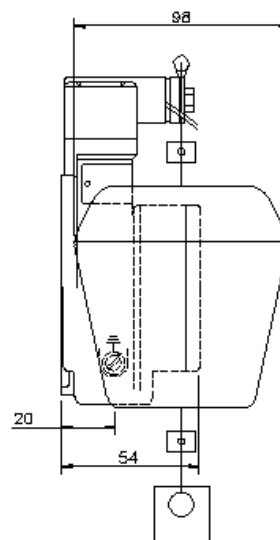
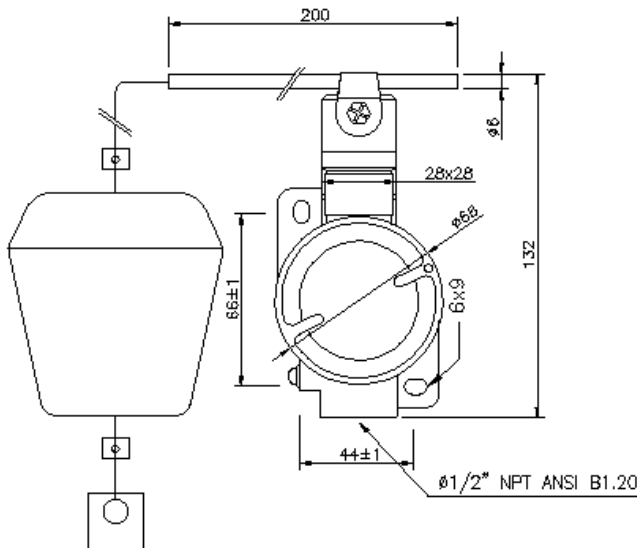
Painting	External epoxy RAL7000
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Standards and Certificates	<p>Directive 2014/34/EU (ATEX)</p> <p>EN 60079-0 • EN 60079-1 EN 60079-31</p> <p>CE BVI 13 ATEX 0083</p> <p>IEC 60079-0 • IEC 60079-1 IEC 60079-31</p> <p>IECEx EPS 13.0033</p>
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- Buoyant in Moplen, Cable in Nylon (2 m) and counterweight in Zinc plated Steel
- The limit switch may be used in any position and the mechanical actuator rotated by 90° x 90°.
- Tags and screws in Stainless Steel.
- Information on available contacts: see pages D13 and D14.

Options

- Stainless Steel version (see page I19).
- Cable entry with metric thread M20x1,5 (M).
- Double counterweight.
- Stainless Steel AISI 304 counterweight/s and buoyant.



## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas class T5/T100°C considers an A.T. extended up to +80°C.

(\*) For A.T. up to +40°C the max surface temperature is 65°C reducing the number of operations to 600/h.

Use screw-terminals for wiring. Max section wires 2.5 mm².

## CHARACTERISTICS of the CONTACT ELEMENTS

MODEL	CONTACT TYPE	CONTACT	CURRENT (A)	VOLTAGE (V)
PS 10AG	Single Pole	1NO+1NC	I <sub>max</sub> =10 A	V <sub>max</sub> =220 V AC/DC
PS 20AG	Double Pole	2NO+2NC	I <sub>max</sub> =10 A	V <sub>max</sub> =220 V AC/DC

- The rod can be adjusted in length and tilt.
- The switch is normally supplied with actuator acting in both directions (actuator with float left or right) to set one sole direction loose the screws of the turret beneath which there is a knurled ring: by pressing and rotating it 90° to the right or left the desired direction of actuation is set. Restore the turret.
- Periodically verify the correct operation of the switch.

## Example: PS 10AG N

Order Coding

Type

**PS**

Contact Unit

**10** = Single Pole  
**20** = Double Pole

Actuator

**AG**

Threading

**N** = NPT (N)  
**M** = metric (M)



# LIMIT SWITCHES

series  
**FCL**

Protection	Gas	Zone	1-2	II2G	Ex db IIB+H <sub>2</sub> T6 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C Db

Degree of Protection	IP65
----------------------	------

Amb. Temp.	Standard	-25°C	+60°C
	Extended	-50°C	+60°C



Entries Threading	NPT ANSI B1.20
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Material	Aluminum light alloy
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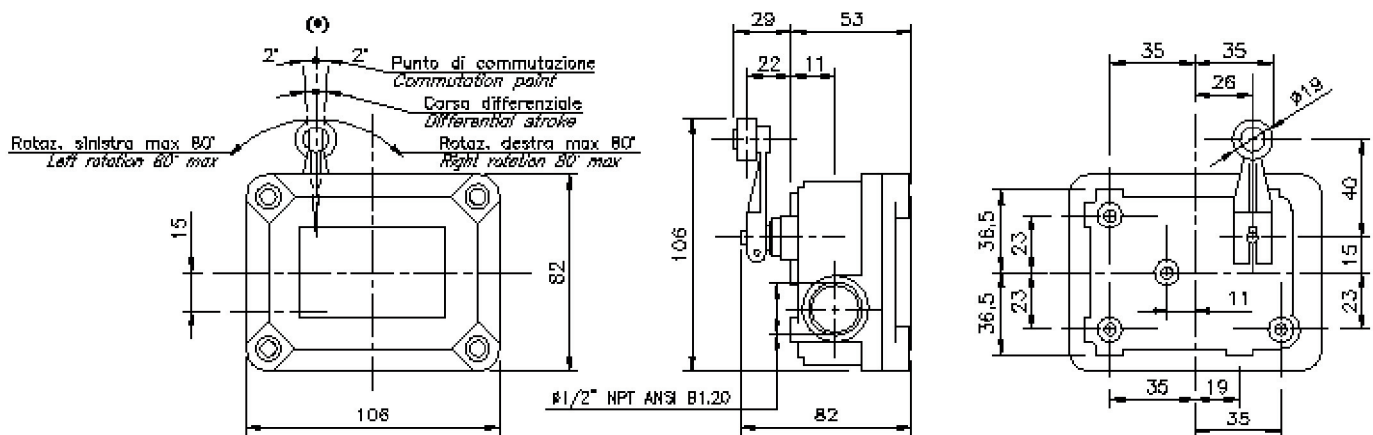
Painting	External epoxy RAL7000
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Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE INERIS 13 ATEX 0040X
	IEC 60079-0 • IEC 60079-1 IEC 60079-31
	IECEx INE 13.0054X

- Stainless Steel shaft over a brass bush.
- Lever may be positioned along 360°.
- The lever may be operated either clockwise or counterclockwise.
- External screws in Stainless Steel.
- Single or double pole contact element.

## Options

- Cable entry with metric thread M20x1,5 (M).





Code	Lever Actuation	Contact Element		Weight (g)
FCL 110 RS	Counterclockwise rotation	Single Pole Switch	10 A - 250 V AC	640
FCL 110 RD	Clockwise rotation		0.4 A - 125 V DC 5 A - 30 V DC	640
FCL 205 RS	Counterclockwise rotation	Double Pole Switch	5 A - 250 V AC	640
FCL 205 RD	Clockwise rotation		0.4 A - 125 V DC 5A - 30 V DC	640

## Example: FCL 110 RD M

## Order Coding

Type	Contact Element	Lever Actuation	Threading
FCL	110 = Single Pole 205 = Double Pole	RS = Counterclockwise RD = Clockwise	N = NPT (N) M = metric (M)

## INSTALLATION OF SINGLE SWITCHES WITH SAFETY FUNCTIONS

- Use **only** switches with the symbol .
- Connect the safety circuit to **the NC normally closed contacts (11-12, 21-22 or 31-32)**.
- **The NO normally open contacts (13-14, 23-24, 33-34)** should be used only for signalling; these contacts are not to be connected with the safety circuit. However, if in the same protection two or more switches are used, it is possible to connect the contact NO to the safety circuit. In this case at least one of the two switches must have a positive opening and a normally closed contact NC (11-12, 21-22 or 31-32) must be connected to the safety circuit.
- Actuate the switch **at least up to the positive opening travel** shown in the travel diagrams with symbol .
- Operate the switch **at least with the positive opening force** indicated.
- The fixing of the device must occur in compliance with the standard EN ISO 14119.

Whenever the machine guard is opened and during the whole opening travel, **the switch must be pressed directly** (fig. 1) or **through a rigid connection** (fig. 2).

Only in this way the positive opening of the NC normally closed contacts (11-12, 21-22, 31-32) is guaranteed.

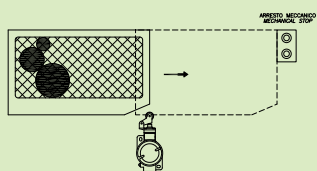


Fig. 1

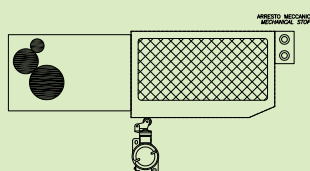
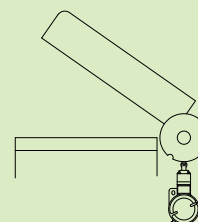
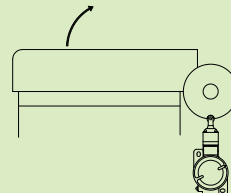


Fig. 2



In safety applications with only one switch for each guard, the switches **must never be activated by a release** (fig. 3) or **through a non rigid connection** (i.e. by a spring).

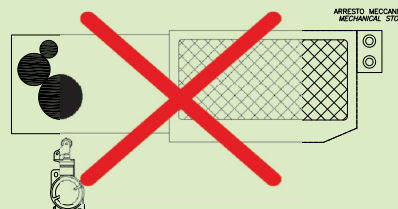
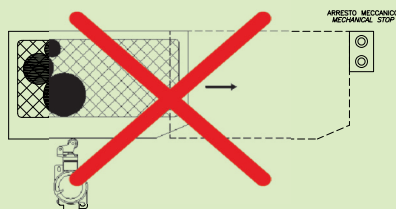
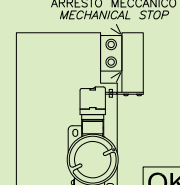
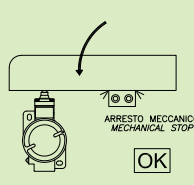
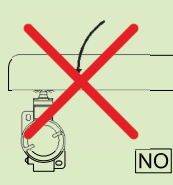
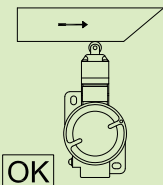


Fig. 3

## MECHANICAL STOP

Limit switches must not be used as mechanical stop.



The actuator must not exceed the max. travel as indicated in the travel diagrams.

The guard must not make a mechanical stop on the switch head.

The actuator must not strike directly against the switch head

## ACTUATION MODES

Recommended application	Application to avoid Possible application but with mechanical stress for the switch higher than expected, mechanical endurance is not guaranteed	Forbidden application

## General prescriptions

- The installation must be performed only by qualified staff aware of the regulations in force in the country of installation.
- The device must be used exactly as supplied, properly fixed to the machine and wired.
- It is not allowed to disassemble the product and use only parts of the same; it is prohibited to modify the device.
- Failure to comply with these requirements or incorrect use during operation can lead to the damage of the device and the loss of the function performed by the device itself. This entails the cessation of the warranty on the item and relieves the manufacturer of any liability.

## Device utilization

- Before use, check if the national rules provide for further requirements in addition to those given here.
- Before installation, make sure the device is not damaged in any part.
- Do not use the device as mechanical stop of the actuator.
- Do not apply excessive force to the device once it has reached the end of its actuating travel.
- Do not exceed the maximum actuation travel.
- Do not stress the device with bending and torsion.
- Do not disassemble or try to repair the device, in case of defect or fault replace the whole device.
- In case the device is deformed or damaged replace it completely. There is no guarantee of working for a deformed or damage device.

## Wiring and installation

- The installation has to be made by qualified staff.
- Limit the use of these devices to control functions.
- Keep the electrical load below the value specified by the respective utilization category.
- Turn off the power before access to the contacts, also during the wiring.
- Do not paint or varnish the devices.
- Do not bend or deform the device during installation.
- Do not use the device as a support for other parts of the machine (e.g. wireways, conduits, etc.).
- Comply with the minimum and maximum sections of electrical conductors admitted by terminals (if present).
- Do not introduce polluting agents into the device as: talc, lubricants for cable sliding, powder separating agents for multipolar cables, small strands of copper and other pollutants that could affect the proper functioning of the device.
- Verify that the electrical cables, terminals, cable numbering systems and any other part do not obstruct the cover from closing correctly or if pressed between them do not damage or compress the internal contact block.
- After the installation and before commissioning of the machine, verify: the correct operation of the device and all its parts, the correct wiring and tightening of all screws and that the actuating travel of the actuator is shorter than the maximum travel allowed by the device.
- After installation, periodically check for correct device operation.

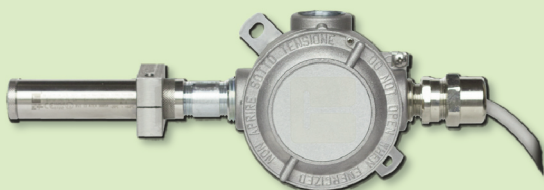
# MAGNETIC PROXIMITY SWITCHES

series  
**IM**

Protection	Gas	Zone	1-2	II2G	Ex db IIC T6÷T5 Gb
	Dusts		21-22	II2D	Ex tb IIIC T85°C÷T100°C Db

Degree of Protection	IP66
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Amb. Temp.	Standard	-20°C	+40°C
	Extended	-50°C	+80°C



Entries Threading	NPT ANSI B1.20
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Material	Stainless Steel AISI 316
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Painting	N.A.
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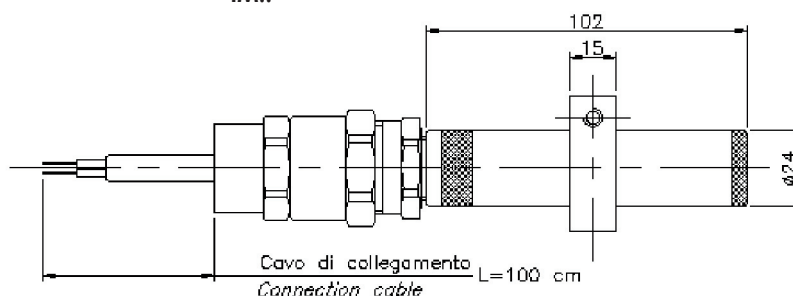
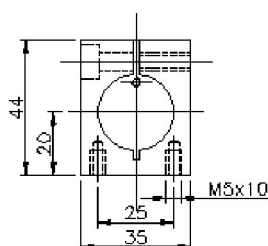
Standards and Certificates	Directive 2014/34/EU (ATEX)
	EN 60079-0 • EN 60079-1 EN 60079-31
	CE BVI 13 ATEX 0085X
	IEC 60079-0 • IEC 60079-1 IEC 60079-31
	IECEx EPS 13.0037X

- Ideal for any contactless control.
- Peculiar for applications in critical environments dominated by the presence of oils, greases, liquids, dusts, etc.
- Indispensable to detect and/or count any items passing by at remarkable speed.
- Not subject to any mechanical wear and thus, compared to traditional switches, a longer operating life is guaranteed.
- The switch actuated by a permanent magnet series MG (see page D30).
- Fixing bracket in Stainless Steel AISI 316L.
- Cable gland with female bushing 1/2" NPT ANSI B1.20 and 1 m cable included.
- Available version provided with junction box (SX 14 see page B3) and sealing nipple.

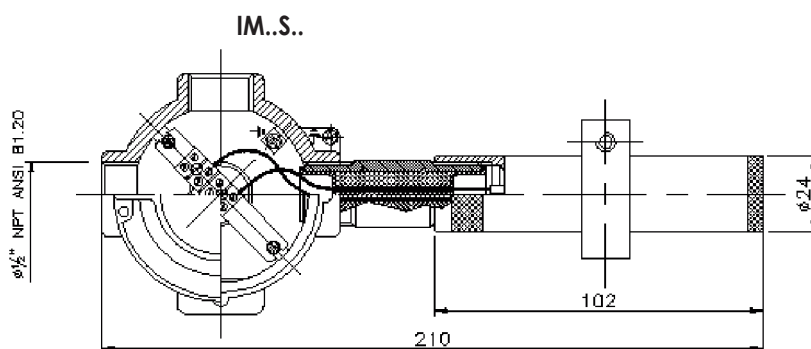
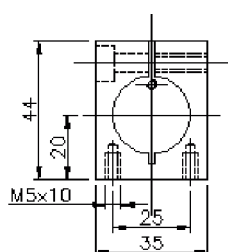
## Options

- Bistable contact (Available only with 1NO contact).
- Cable gland with female bushing M20x1,5.
- Stainless steel AISI 316L cable gland.
- Cable with length other than standard.
- Junction box and sealing nipple in Stainless Steel.

IM..



IM..S..



## NOTES

To read the installation and maintenance instructions is recommended.

The temperature class T6/T85°C considers an Ambient Temperature (A.T.) extended up to +60°C, whereas class T5/T100°C considers an A.T. extended up to +80°C.

Contact	Scheme	Box	Weight (g)
1 switchin		Stainless steel	370
1 Normally open		Stainless steel	370

## Example: IM/U

## Order CODING

Type  
**IM**

Material (cable gland)  
.. = Nikel Plated Brass  
I = Stainless Steel

Junction Box  
**SX 14** = presence  
.. = absence

Contact  
**U** = Monostable deviation  
**AB** = Bistable deviation

Threading  
.. = NPT (N)  
**M** = metric (M)

## MAGNETIC PROXIMITY SWITCHES

series  
**IM**

### Contact elements Technical Data:

• Contact type	Switching (NO)	• Switching hysteresis	~5 mm
• Contact material	Rhodium	• Set point accuracy	0.01 mm
• Max switching power	40 VA	• Axial vibration resistance	100 gr
• Max switching voltage	250 VDC - 220 VAC	• Contact mechanical life	10 <sup>8</sup> operations
• Max current peak	1 A	• Storage temperature	-10 °C ÷ +80 °C
• Contact resistance	0.075 Ω	• Connecting cable	2x0.75 mm <sup>2</sup> ÷ 3x0.75 mm <sup>2</sup>
• Contact vibration time	0.3 ms		
• Switching frequency	100 Hz		

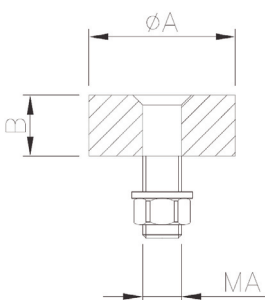
### Instructions

- The enclosure must neither be distorted nor subjected to shocks since the contact element may be damaged.
- Magnetic proximity switches are sensitive to high current loads.
- As the elasticity of the contact shells is minimum, a small welding effect can cause the bonding of the contact blades.
- The opening of the contacts is very fast so that, by switching off inductive loads such as coils of relays, solenoid valves, electromagnets, etc.. high voltages are determined by self-induction. To prevent the sticking of contacts the allowed max. electrical values (power, voltage and current peak) must never be exceeded.  
Pay attention to the insertion current peak. The charging currents of the capacitors must be limited by appropriate pre-resistors (i.e. incandescent lamps insertion demands 3-4 times the nominal current value; consequently contacts rated for 100 W can pilot incandescent lamps lower than 25 W).
- The control of inductive loads (relays, solenoid valves, etc.) makes essential the spark suppression by inserting in parallel:
  - in d.c. a diode
  - in a.c.. an RC circuit (resistance + capacitor)
- For the switching contacts the color code is as follows:
  - brown-black: contact NO;
  - brown-blue: contact NC.

## PERMANENT MAGNETS

series  
**MG**

- Used to operate the magnetic proximity switches series IM...
- Available in three different sizes.



PERMANENT MAGNETS					
Code	A	B	MA	Actuation Distance	Weight (g)
<b>MG1</b>	20	6	M3x16	3 ÷ 7	10
<b>MG2</b>	20	10	M4x20	5 ÷ 12	15
<b>MG3</b>	31	15	M5x20	12 ÷ 25	50

### Instructions

- Permanent magnets must be mounted by countersunk screws in non-magnetic materials such as brass, aluminum, stainless steel or plastic.
- Larger switch control distance is reached when the permanent magnet is fixed directly on an iron support.
- Embedding the permanent magnet in a mass of iron causes a short circuit of the magnetic field; it is necessary provide for a distance of 1-3 millimeters from the iron surface.  
This type of mounting significantly reduces the operating distance of magnetic switch.
- The permanent magnets featuring north polarity are painted red.